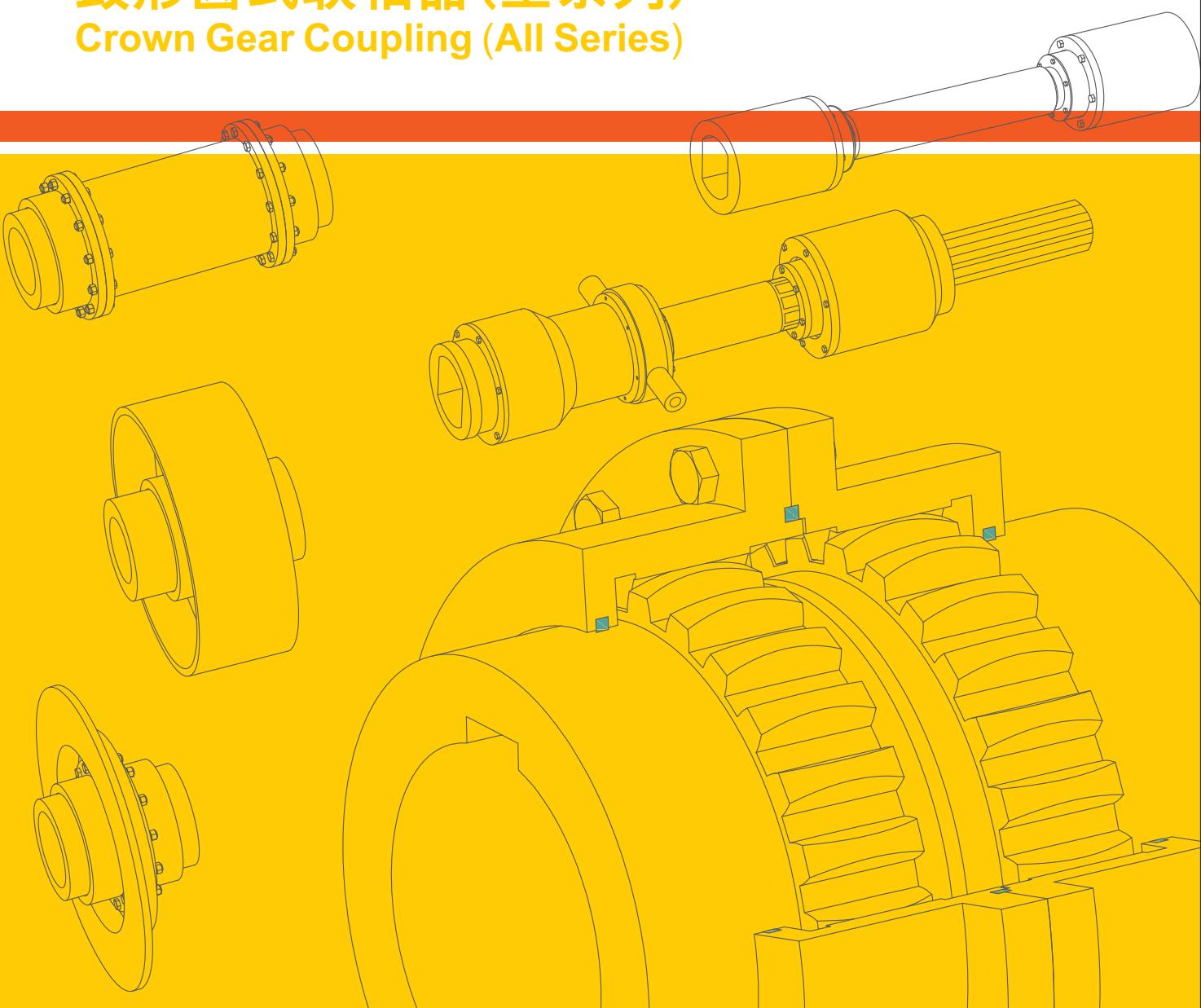




ISO9001:2008 质量体系认证

鼓形齿式联轴器(全系列) Crown Gear Coupling (All Series)



乐清市三丰传动有限公司
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(乐清市三丰传动件厂)
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编制日期 : 2014年01月
Originally constructed in January,2014

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COMPANY INTRODUCTION

◎ 企业简介

乐清市三丰传动创建于上世纪八十年代中期，是专业研发及生产卷筒联轴器和十字轴式万向联轴器的厂家。三丰传动拥有一支高素质的专业团队和完善的品质管理程序，目前三丰传动人均产值和亩产值指标均在全国同行前列，其中92年开发生产的SWF十字轴式万向联轴器和96年开发生产的WZL型卷筒联轴器，经过多年不断的技术更新和工艺改进，现已拥有多项知识产权。企业早已通过ISO9001质量管理体系认证，而且产品广泛应用于各大重点工程项目，其优良品质获得了行业内专家和用户的一致好评。

根据市场需求和企业的发展，我公司以高起点开发鼓形齿联轴器系列，渐开线齿形经过全面优化设计，更加科学合理，齿形加工设备均选用高端全数控机床，为制作高品质产品提供了可靠的保证。另外可根据用户需求，为其设计合理的传动方案，制造更安全可靠、性价比更高的产品。

诚信务实，是我们生存的基石；
卓越的品质，是我们获得市场的基本保证；
开拓创新，是我们不断发展的动力。

"三丰传动"的成功得益于广大专家和用户的真诚支持，在此深表谢意。一段时间以来市场上出现了仿冒"三丰传动"的产品，在使用过程中已造成多起安全质量事故，给用户带来了严重损失，同时也损害了三丰传动的声誉，敬请广大用户认真甄别。

虽然我们的产品不断被仿冒，但是从未被超越！

Yueqing Sanfeng Transmission company (Hereinafter Sanfeng Transmission), founded in the mid-eighties of the last century, is a professional of R & D and producing, drum coupling and cross-pin cardan shaft. It has a highly qualified engineering team and has implemented quality management program through design to production. The current output value per capita and per mu of Sanfeng Transmission are in the forefront of the industry. After years of constant technological updating and process improving, Sanfeng Transmission has accessed to several intellectual properties of the SWF type cross pin-cardan shaft developed in 1992 and WZL type drum coupling developed in 1996. Sanfeng Transmission has already qualified by ISO9001 quality management system. Its products Are widely used in various key projects , and the products' quality has been approved by the experts and users.

According to market demand and the development of the company, Sanfeng Transmission has developed series of products of crown gear coupling with the high starting point, which are much more scientific and efficient after optimizing the design of the involute profile and all the profiles are processed by high-end CNC machines, which guarantee the high-quality of the products. Furthermore, Sanfeng Transmission can develop customized transmission solutions, as well as manufacture safer and more reliable, cost-effective products according to client requirements.

Good faith and practice are the foundation for us to survive;
First-rank quality is our essential guarantee to win the market ;
Exploitation and innovation are our continuous developing power.

Sanfeng Transmission's success depends on the sincere support of the experts and the client, to whom we are deeply grateful. For some time, there are some counterfeit " Sanfeng Transmission" products on the market which has caused many safety and quality accidents. It has not only caused serious losses to the users, but also undermined the reputation of Sanfeng Transmission. Please discriminate with care to avoid the counterfeit.

Although our products continue to be counterfeited , but never been exceeded !

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◎ 选型、订货说明

鼓形齿式联轴器工作原理是：由相同齿数和模数的内齿和鼓形外齿所组成；能在额定的伸缩量和夹角内传递额定转矩。

The working principle of the gear coupling: It is composed by the inner gear and outer crown gear with same number teeth and module; It can transmit the nominal torque within the nominal range of stretch and angle.

选用说明 Selection description

通常情况下，鼓形齿式联轴器在选用时应进行以下三方面校核：

In the normal situation, the following 3 items need be checked when select a gear coupling.:

1、强度校核：

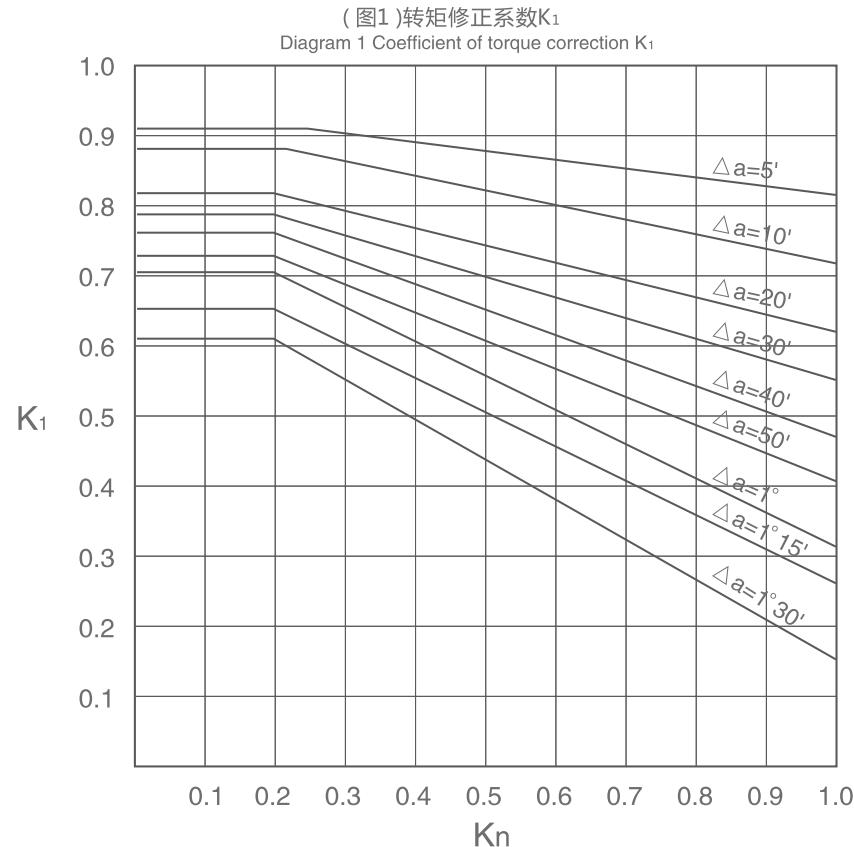
Strength Checking:

$$T_c = \frac{K}{K_1} T \leq T_n$$

T_c--计算转矩 (kN.m)
 T---理论转矩, $T=9.55 \frac{n}{n}$ (kN.m)
 N---驱动功率 (kW)
 n---联轴器转速 (r/min)
 T_n--公称转矩, 见性能表
 K---工作情况系数, 见表1
 K₁--转矩修正系数, 见图1

$$T_c = \frac{K}{K_1} T \leq T_n$$

T_c--Computed torque (kN.m)
 T---Rated torque, $T=9.55 \frac{n}{n}$ (kN.m)
 N---Driven power (kW)
 n---speed of coupling (r/min)
 T_n--Nominal torque, refer to the Performance Table
 K---Working Coefficient, refer to the Table 1
 K₁--A torque correction coefficient, refer to the Diagram 1



图中 $kn = \frac{n}{[n]}$, kn---转速系数, [n]---许用转速(查性能表), 图中 $\Delta \alpha$ 为工作中可能出现的最大轴线折角。

*注：选型时可先按 $T_c = k \cdot T \leq T_n$ 初选联轴器规格后再按上述精确校核。

In Diagram 1, $kn = \frac{n}{[n]}$, kn---Coefficient of rotate speed, [n]--- Allowable speed (refer to the Performance Table), $\Delta \alpha$ is the maximum axle folding angle during the running.

*Note: At the preliminary selection, we can use $T_c = k \cdot T \leq T_n$ as the requirement to choose the coupling, then the above calculation should be carry out to check the coupling exactly.

◎ 选型、订货说明

表 (Table) 1

工作机械 Application	K
起重设备 CRANES AND HOISTS	
行走机构 Travel	1.75
提升机构 Lifter	1.75
回转机构 Rotary	1.75
卷扬机 Windlass	2.0
轧制设备 METAL ROLLING MILLS	
带材及线材卷取机 Coiler	1.4
冷床 Cooling Bed	1.4
输送导辊 Conveyor Roll	1.4
辊道(轻载) Light Mill Table	1.5
切边机 Edge Slitter	1.5
活套升降机 Elevator	1.5
轧辊调整装置 Roll Adjuster	1.5
翻板机 Turn-over Rig	1.6
除鳞机 Scalebreaker	1.6
辊式矫直机 Straightening Roll	2.0
坯料输送机 Ingot Car	1.8
薄板轧机 Sheet Mill	1.8
钢坯剪断机 Billet Slitter	2.5
辊道(重载) Heavy Mill Table	2.0
切头机 Cropper	2.0
板材剪断机 Slitter	2.0
板坯机 Slabbing Mill	2.0
板坯堆料机 Slabbing Pusher	2.0
中厚板轧机 Plate Mill	2.5
冷轧机 Cold Mill	2.0
炼钢设备 STEEL-MAKING EQUIPMENT	
高炉鼓风机 Blast Fan for Furnace	1.4
倾斜式高炉升降机 Elevator	2.0
炉渣破碎机 Slag Crusher	2.0
转炉 Rotary Furnace	2.5
金属加工设备 METAL FORMING MACHING	
剪切机 Guillotine Shear	2.0
锻造机 Forge Press	1.8
板材矫直机 Plate Flattening	2.0
锻锤 Forging Hammer	2.0
冲压机 Punch Press	2.0
鼓风、通用设备 BLOWERS AND FANS	
螺旋活塞式鼓风机 Screw Piston	1.4
引风机 Suction Fan	1.4
鼓风机 Fan	1.5

工作机械 Application	K
发电机及转换器 GENERATOR AND CHANGER	
发电机 Generator	2.0
变频器 Frequency Converter	2.25
焊接发动机 Weld Generator	2.25
压缩机 COMPRESSORS	
涡轮式压缩机 Centrifugal	1.6
往复式压缩机 Reciprocating	2.0
挖掘设备 DREDGSES	
回转齿轮机构 Reverse Gear Train	1.4
轨道式移动链 Track Chai Conveyor	1.6
空吸泵 Air Pump	1.6
绞盘 Winch	1.6
刀盘 Cutter Head	2.0
斗轮式挖掘机 Grab Dredge	2.0
采矿、碎石设备 MINING	
振动器 Shaker	1.6
回转窑 Rotary Kiln	2.0
矿井通风机 Fan	2.0
破碎机 Crusher	2.75
输送设备 CONVEYOR	
小型带式输送机 Portable Belt	1.25
铲斗式升降机(粉状物) Bucket Elevator	1.25
带式输送机(散装材料) Belt	1.4
螺旋输送机 Screw	1.4
斗链式输送机 Chain	1.4
旋转输送机 Fan Conveyor	1.4
升降机 Elevator	1.4
钢带输送机 Steel Belt Conveyor	1.4
平板输送机 Apron	1.6
提升机 Hand Lifter	1.8
输送机 Conveyor	1.8
压力机械 PRESS	
折叠压力机 Bending Press	1.8
曲柄压力机 Crank Press	2.0
锻造压力机 Forge Press	2.25
泵类 PUMPS	
离心泵 Centrifugal Pump	1.4
泥浆泵 Dredge Pump	1.4
真空泵 Vacuum Pump	1.5
往复式活塞泵 Reciprocating Piston	1.8
柱塞泵 Plunger	2.0

◎ 选型、订货说明

2、联轴器(带中间轴和中间套)的工作转速验算:

Checking the working speed of coupling (with intermediate shaft and intermediate tube):

联轴器的工作转速必须同时满足 :

$n \leq [n]$

$n \leq 0.75n_k$

或 $n \geq 1.35n_k$

 n_k ——联轴器1阶临界转速 (r/min)

The working speed of coupling should meet the following requirements:

$n \leq [n]$

$n \leq 0.75n_k$

Or $n \geq 1.35n_k$

 n_k ——First order critical speed of coupling (r/min)

带中间轴的联轴器1阶临界转速:

$n_k = 1.2 \times 10^8 \frac{D}{A^2}$ (r/min)

First order critical speed of coupling with intermediate shaft:

$n_k = 1.2 \times 10^8 \frac{D}{A^2}$ (r/min)

D——中间轴直径 (mm)

D——Diameter of intermediate shaft (mm)

A——两端外齿轴套齿宽中点之间距离 (mm)

A——Distance between teeth width center of the both end outer gear (mm)

带中间套的联轴器1阶临界转速:

First order critical speed of coupling with intermediate tube:

$n_k = 1.2 \times 10^8 \frac{\sqrt{D^2 + d^2}}{A^2}$ (r/min)

$n_k = 1.2 \times 10^8 \frac{\sqrt{D^2 + d^2}}{A^2}$ (r/min)

D——中间套外径 (mm)

D——External diameter of the intermediate tube (mm)

d——中间套内径 (mm)

d——Internal diameter of the intermediate tube (mm)

A——两端外齿轴套齿宽中点之间距离 (mm)

A——Distance between teeth width center of the both end outer gear (mm)

3、干涉的验算:

鼓形齿式联轴器的许用角向补偿量 $\Delta\alpha$ 为 $1^\circ 30'$,如安装误差大,外齿轴套与内齿圈轴线交角 α 超过许用值,势必形成内、外齿干涉而造成损坏, α 值建议不超过 $1/2\Delta\alpha$ 。

角向位移补偿量 $\Delta\alpha$ 与径向位移补偿量 Δy 的关系可用下式计算:

$\Delta y = \text{Atan} \Delta \alpha$ (mm).

A——两端外齿轴套齿宽中点之间距离 (mm)

Interference Checking:

The permissible angular displacement compensation of the Crown gear coupling $\Delta\alpha$ is $1^\circ 30'$.A big installation tolerance would result in the angle α between the out gear sleeve axis and the inner gear sleeve axis will be exceeds the permissible values, the inevitable damages would be caused by the interference of the inner and outer teeth. So the α should not exceeding $1/2\Delta\alpha$.The relation between the angular displacement compensation $\Delta\alpha$ and the radial displacement compensation Δy can be described as the following formula:

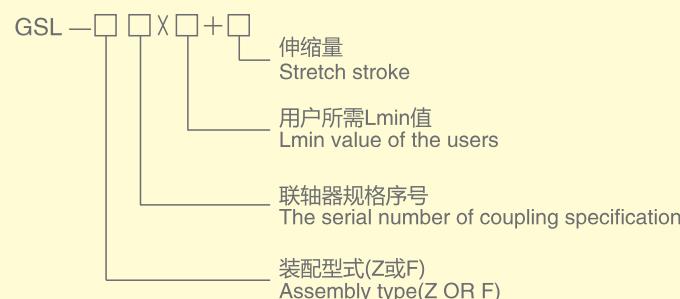
$\Delta y = \text{Atan} \Delta \alpha$ (mm).

A——Distance between teeth width center of the both end outer gear (mm)

订货说明 Ordering Instruction

1、GSL伸缩型鼓形齿式联轴器按以下型式标注:

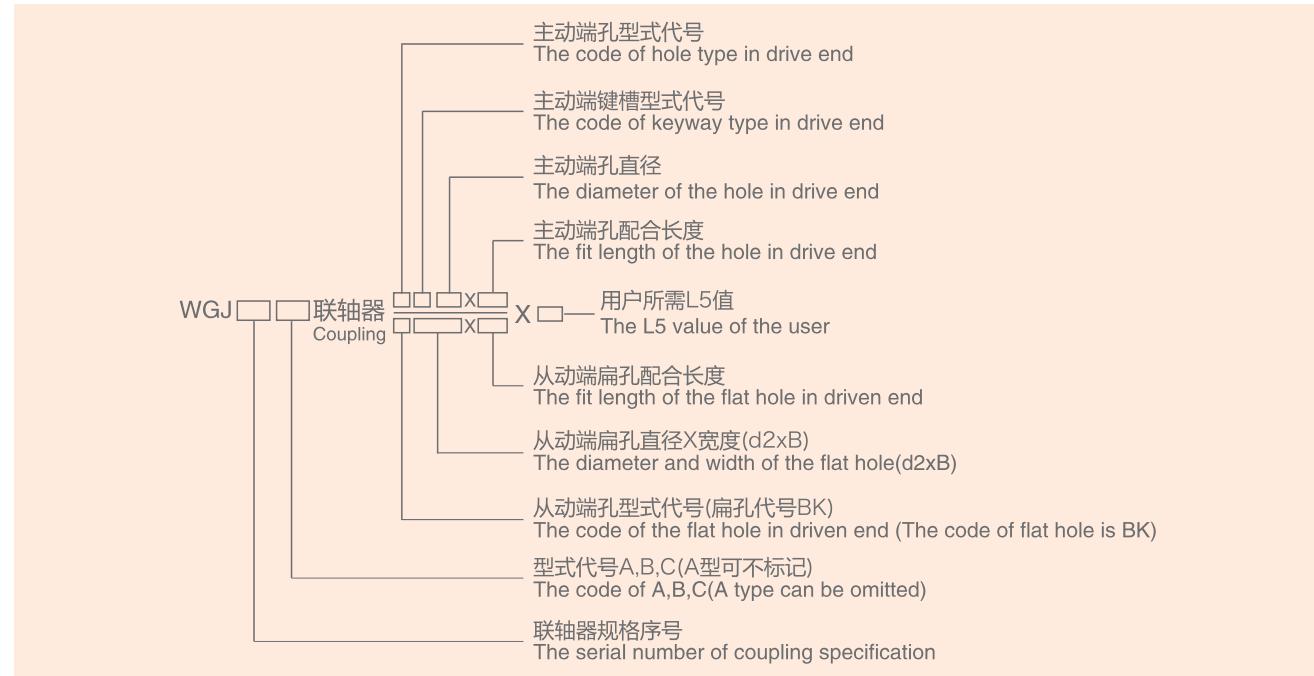
The mark style for GSL extensible type crown gear coupling:



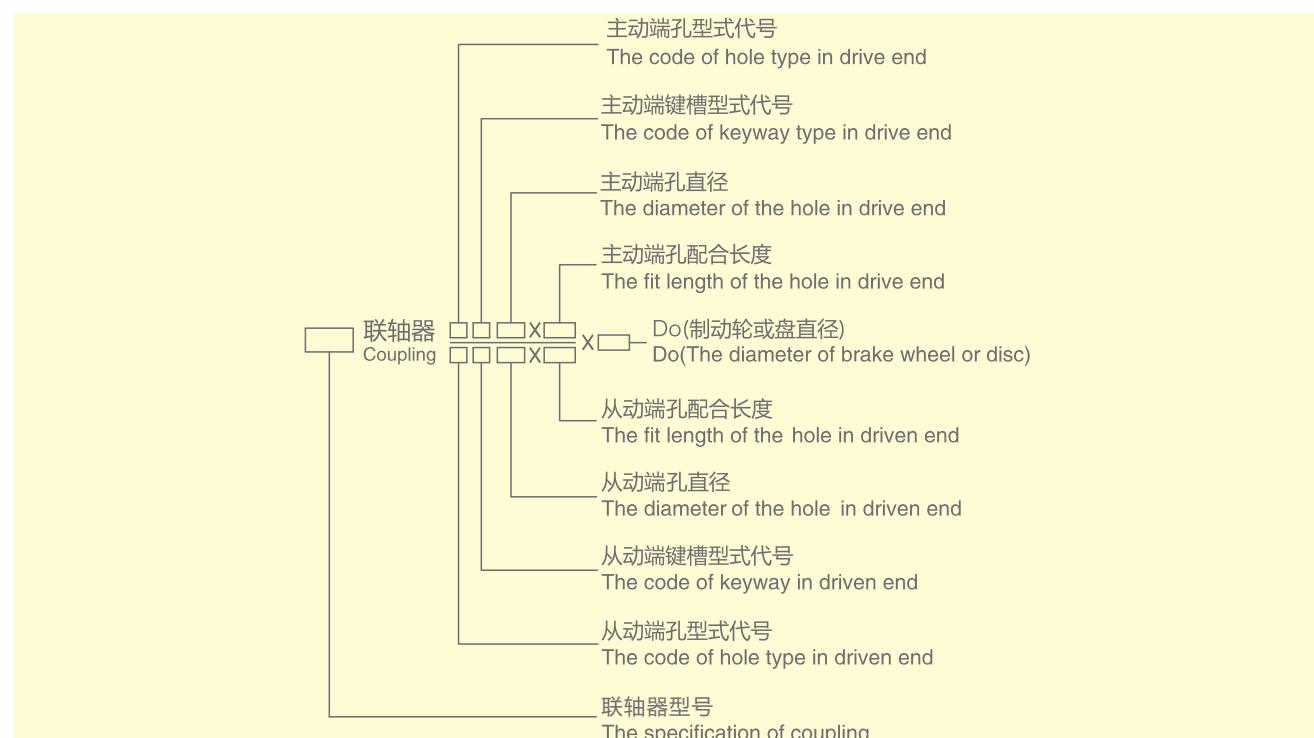
◎ 选型、订货说明

2、WGJ型接中间轴鼓形齿式联轴器按以下型式标注:

The mark style for WGJ extensible Crown gear coupling with intermediate shaft:



3、其它鼓形齿式联轴器按以下型式标注/The mark style for other Crown gear coupling:



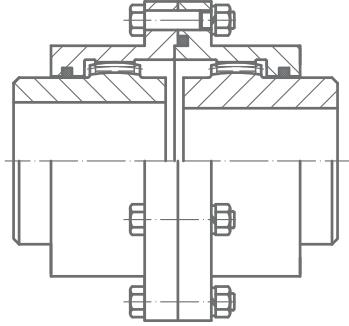
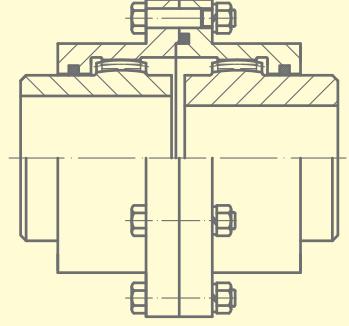
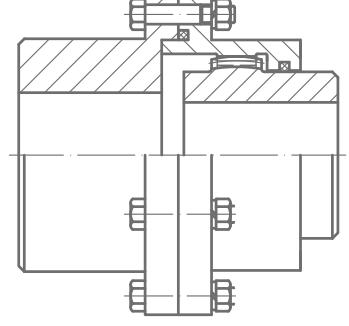
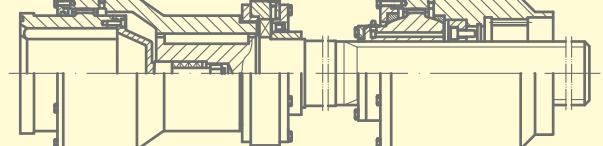
4、联轴器轴孔联结型式及键槽型式按国家标准《GB/T3852-2008》选取。

The connection type of the coupling shaft hole and keyways must selected according to national standard 《GB/T3852-2008》.

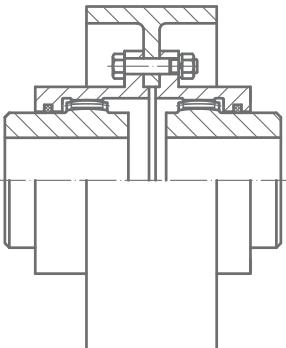
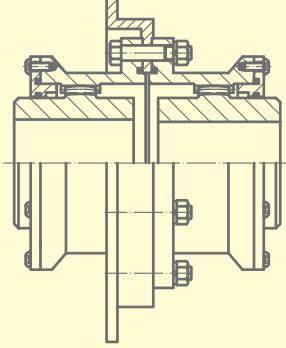
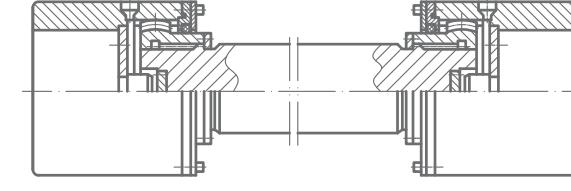
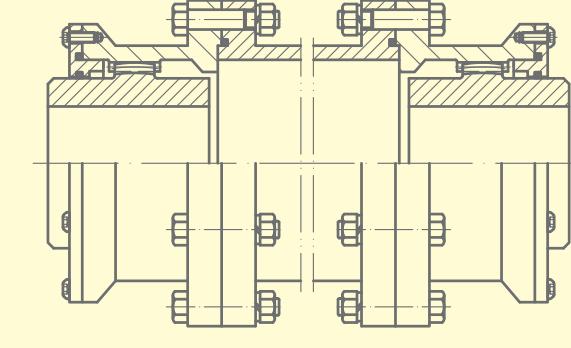
5、半联轴器对接法兰除国标形式外,另有端面齿、牙嵌、端面键等连接形式。

The connection flange of half coupling can use the meshing clutch, jaw and straight end-face key beside the national standard.

◎ 结构形式与特点

名称 Name	结构图 The structure drawing	结构特点及应用场合 The structure character and application
GCLD型 鼓形齿式联轴器 GCLD crown gear coupling		<p>具有一定角向及相对径向位移补偿能力，适于联接电动机与机械两水平同轴线轴系传动。 公称转矩1.6–56 kN.m</p> <p>This type can compensate the angular displacement and radial displacement in the limited range, used for connecting motor and mechanical different levels, different axis shaft transmission. Nominal torque 1.6–56 kN.m</p>
GIICL型 鼓形齿式联轴器 GIICL crown gear coupling		<p>结构紧凑，转动惯量小，具有一定角向及相对径向位移补偿能力，联接水平两同轴线轴系传动。 公称转矩0.63–5600 kN.m</p> <p>With compact structure, small moment of inertia, and can compensate the angular displacement and radial displacement in the limited range. It can be applied to the connection of two horizontal shafts. Nominal torque 0.63–5600 kN.m</p>
GIICLZ型 鼓形齿式联轴器 GIICLZ crown gear coupling		<p>结构紧凑，转动惯量小，具有一定角向偏移补偿能力，联接水平两同轴线轴系传动。 公称转矩0.63–5600 kN.m</p> <p>With compact structure, small moment of inertia, and can compensate the angular displacement in the limited range, It can be applied to the connection of two horizontal shafts. Nominal torque 0.63–5600 kN.m</p>
GSL伸缩型 鼓形齿式联轴器 GSL extensible crown gear coupling		<p>具有较大的伸缩量，安装尺寸小，有正装和反装两种结构。适用于安装尺寸小，但伸缩量大等系统空间结构紧凑的场合。 公称转矩31.5–1600 kN.m</p> <p>This type has large length compensation capacity. There are two designs: standard type and reversed type. Used for installation size is small, but big length compensation systems such as retractable compact space applications. Nominal torque 31.5–1600 kN.m</p>

◎ 结构形式与特点

名称 Name	结构图 The structure drawing	结构特点及应用场合 The structure character and application
NGCL型带制动轮 鼓形齿式联轴器 NGCL crown gear coupling with brake drum		<p>结构紧凑，具有一定角向及相对径向位移补偿能力，联接水平两同轴线轴系传动。适用于与闸瓦式制动器配套场合。 公称转矩0.63–125 kN.m</p> <p>With compact structure, this type can compensate the angular displacement and radial displacement in the limited range. It can be applied to the connection of two horizontal shafts with shoe brake. Nominal torque 0.63–125 kN.m</p>
WGP型带制动盘 鼓形齿式联轴器 WGP crown gear coupling with brake disc		<p>适用于联接两同轴线的传动轴系，且与盘式制动器配套场合，具有补偿两轴角向及相对径向位移能力。 公称转矩0.8–180 kN.m</p> <p>This type can compensate the angular displacement and radial displacement in the limited range. It can be applied to the connection of two horizontal shafts with disc brake. Nominal torque 0.8–180 kN.m</p>
WGJ型接中间轴鼓形齿式联轴器 WGJ crown gear coupling with Intermediate shaft		<p>具有一定角向及轴向位移补偿能力，结构紧凑，适于联接轴向尺寸较大的水平两同轴线轴系传动。 公称转矩6.3–3150 kN.m</p> <p>This type can compensate the angular displacement and axial displacement in the limited range, with compact structure, which would suit for the long concentric shaft connection in horizontal. Nominal torque 6.3–3150 kN.m</p>
WGT型接中间套 鼓形齿式联轴器 WGT crown gear coupling with intermediate tube		<p>能补偿较大的轴线偏移，适于联接轴向尺寸较大的水平两同轴线轴系传动。 公称转矩0.8–1400 kN.m</p> <p>This type can compensate a big displacement in the axle direction, which would suit for the long concentric shaft connection in horizontal. Nominal torque 0.8–1400 kN.m</p>

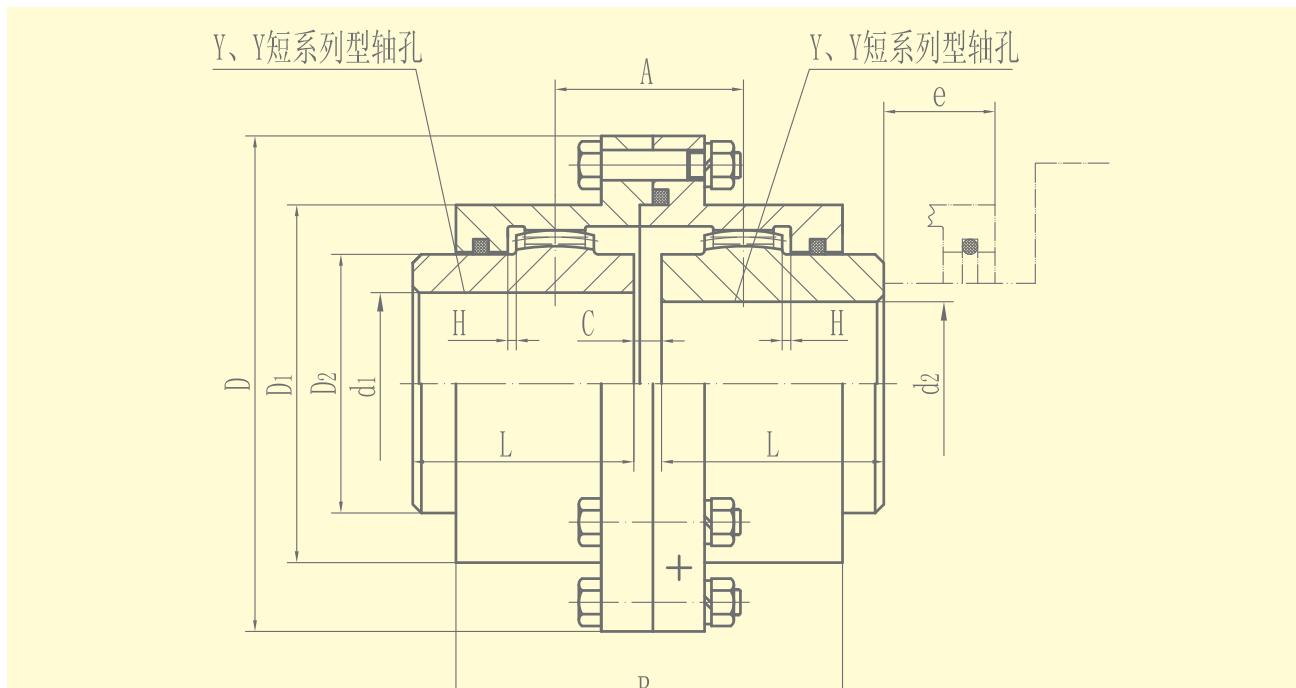
G II CL crown gear coupling

◎ G II CL型 鼓形齿式联轴器

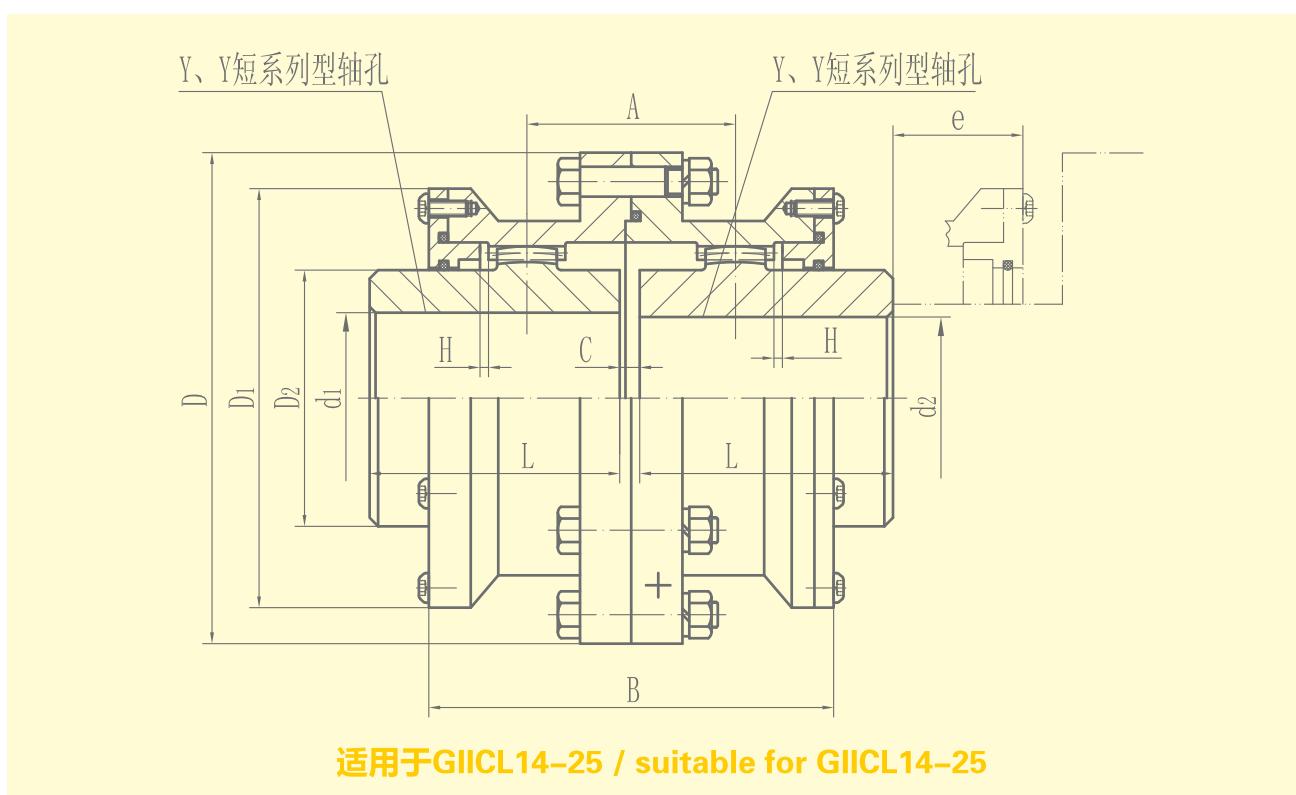


G II CL crown gear coupling

◎ G II CL型 鼓形齿式联轴器



适用于GIIICL1-13 / suitable for GIIICL1-13



适用于GIICL14-25 / suitable for GIICL14-25

基本参数和主要尺寸 The parameter and main dimension (GB/T26103.1-2010)

型号 Type	公称转矩 Nominal torque Tn (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d1、d2	轴孔长度 Length of axis hole L		D	D1	D2	C	H	A	B	e	转动惯量 Moment of inertia kg·m ²	质量 Weight kg	润滑脂容量 Grease volume mL
				Y	(短系列) (Short series)											
				mm												
G II CL1	0.63	6500	16,18,19	42		103	71	50	8	2	36	76	38	0.0016	3.4	51
			20,22,24	52	38									0.003	3.2	
			25,28	62	44									0.0031	3.3	
			30,32,35	82	60									0.0032	3.5	
G II CL2	1	6000	20,22,24	52		115	83	60	8	2	42	88	42	0.0024	4.6	70
			25,28	62	44									0.0023	4.1	
			30,32,35,38	82	60									0.0024	4.5	
			40,42,45	112	84									0.0025	4.6	
G II CL3	1.6	5600	22,24	52		127	95	75	8	2	44	90	42	0.0044	6.1	78
			25,28	62	44									0.0042	5.5	
			30,32,35,38	82	60									0.0045	6.3	
			40,42,45,48,50,55,56	112	84									0.0101	6.9	
G II CL4	2.8	5100	38	82	60	149	116	90	8	2	49	98	42	0.0205	9.5	87
			40,42,45,48,50,55,56	112	84									0.0228	11.3	
			60,63,65	142	107									0.0234	10.5	
G II CL5	4.5	4600	40,42,45,48,50,55,56	112	84	167	134	105	10	2.5	55	108	42	0.0418	15.9	125
			60,63,65,70,71,75	142	107									0.0444	16	
G II CL6	6.3	4300	45,48,50,55,56	112	84	187	153	125	10	2.5	56	110	42	0.0706	21.2	148
			60,63,65,70,71,75	142	107									0.0777	23	
			80,85,90	172	132									0.0809	22.1	
G II CL7	8	4000	50,55,56	112	84	204	170	140	10	2.5	60	118	42	0.103	27.6	175
			60,63,65,70,71,75	142	107									0.115	33.1	
			80,85,90,95	172	132									0.1298	39.2	
			100,105	212	167									0.151	47.5	
G II CL8	11.2	3700	55,56	112	84	230	186	155	12	3	67	142	47	0.167	35.5	268
			60,63,65,70,71,75	142	107									0.188	42.3	
			80,85,90,95	172	132									0.21	49.7	
			100,110,115	212	167									0.241	60.2	
G II CL9	18	3350	60,63,65,70,71,75	142	107	256	212	180	12	3	69	146	47	0.316	55.6	310
			80,85,90,95	172	132									0.356	65.6	
			100,110,120,125	212	167									0.413	79.6	
			130,135	252	202									0.47	95.8	
G II CL10	25	3000	65,70,71,75	142	107	287	239	200	14	3.5	78	164	47	0.511	72	472
			80,85,90,95	172	132									0.573	84.4	
			100,110,120,125	212	167									0.659	101	
			130,140,150	252	202									0.745	119	
G II CL11	35.5	2700	70,71,75	142	107	325	276	235	14	3.5	81	170	47	1.454	97	550
			80,85,90,95	172	132									1.096	114	
			100,110,120,125	212	167									1.235	138	
			130,140,150	252	202									1.34	161	
			160,170,175	302	242									1.588	189	
G II CL12	56	2450	75	142	107	362	313	270	16	4	89	190	49	1.623	128	695
			80,85,90,95	172	132									1.828	150	
			100,110,120,125	212	167									2.113	205	
			130,140,150	252	202									2.4	213	
			160,170,180	302	242									2.728	248	
G II CL13	80	2200	150	252	202	412	350	300	18	4.5	98	208	49	3.055	285	1019
			160,170,180,185	302	242									3.951	222	
			190,200,220,225	352	282									4.363	246	
			190,200,220,225	352	282									4.541	242	
G II CL14	125	2000	170,180,185	302	242	462	420	335	22	5.5	172	296	63	8.025	421	2900
			190,200,220	352	282									8.8	476	
			240,250	410	330									9.275	544	
G II CL15	180	1800	190,200,220	352	282	512	470	380	22	5.5	182	316	63	14.3	608	3700
			240,250,260	410	330									15.85	696	
			280,285	470	380									17.45	786	

G II CL crown gear coupling

◎ G II CL型 鼓形齿式联轴器



基本参数和主要尺寸 The parameter and main dimension (GB/T26103.1-2010)

型号 Type	公称转矩 Nominal torque T_n (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d_1, d_2	轴孔长度 Length of axis hole L		D	D1	D2	C	H	A	B	e	转动惯量 Moment of inertia kg.m ²	质量 Weight kg	润滑油容量 Grease volume mL
				Y	Y (短系列) (Short series)											
mm																
G II CL16	250	1600	220	352	282	580	522	430	28	7	209	354	67	23.925	799	4500
			240,250,260	410	330									26.45	913	
			280,300,320	470	380									29.1	1027	
G II CL17	355	1400	250,260	410	330	644	582	490	28	7	198	364	67	43.095	1176	4900
			280,295,300,320	470	380									47.525	1322	
			340,360,365	550	450									53.725	1352	
G II CL18	500	1210	280,295,300,320	470	380	726	658	540	28	8	222	430	75	78.525	1698	7000
			340,360,380	550	450									87.75	1948	
			400	650	540									99.5	2278	
G II CL19	710	1050	300,320	470	380	818	748	630	32	8	232	440	75	136.75	2249	8900
			340,350,360,380,390	550	450									153.75	2591	
			400,420,440,450,460,470	650	540									175.5	3026	
G II CL20	1000	910	360,380,390	550	450	928	838	720	32	10.5	247	470	75	261.75	3384	11000
			400,420,440,450,460,480,500	650	540									299	3984	
			530,540	800	680									360.75	4430	
G II CL21	1400	800	400,420,440,450,460,480,500	650	540	1022	928	810	40	11.5	255	490	75	461.6	3912	13000
			530,560,600	800	680									449.4	3754	
			450,460,480,500	650	540									734.3	4970	16000
G II CL22	1800	700	530,560,600,630	800	680	1134	1036	915	40	13	265	510	75	837	5408	16000
			670,680		780									785.4	4478	
			530,560,600,630	800	680									1517	10013	28000
G II CL23	2500	610	670,700,710,750,770		780	1282	1178	1030	50	14.5	299	580	80	1725	11553	
			560,600,630	800	680									2486	12915	33000
			670,700,710,750		780									2838.5	15015	
G II CL24	3550	500	800,850		880	1428	1322	1175	50	16.5	317	610	80	3131.75	16615	43000
			670,700,710,750		780									5082	15760	
			800,850		880									5344.1	15515	
G II CL25	5600	420	900,950		980	1644	1538	1390	50	19	325	620	80	5484	15054	43000
			1000,1040		1100									5615.2	14513	

注：1.产品以实际计算设计为准。

The figure must subject to actual calculation and design.

2.质量及转动惯量是按Y(短系列)型轴孔的最小直径计算的近似值。

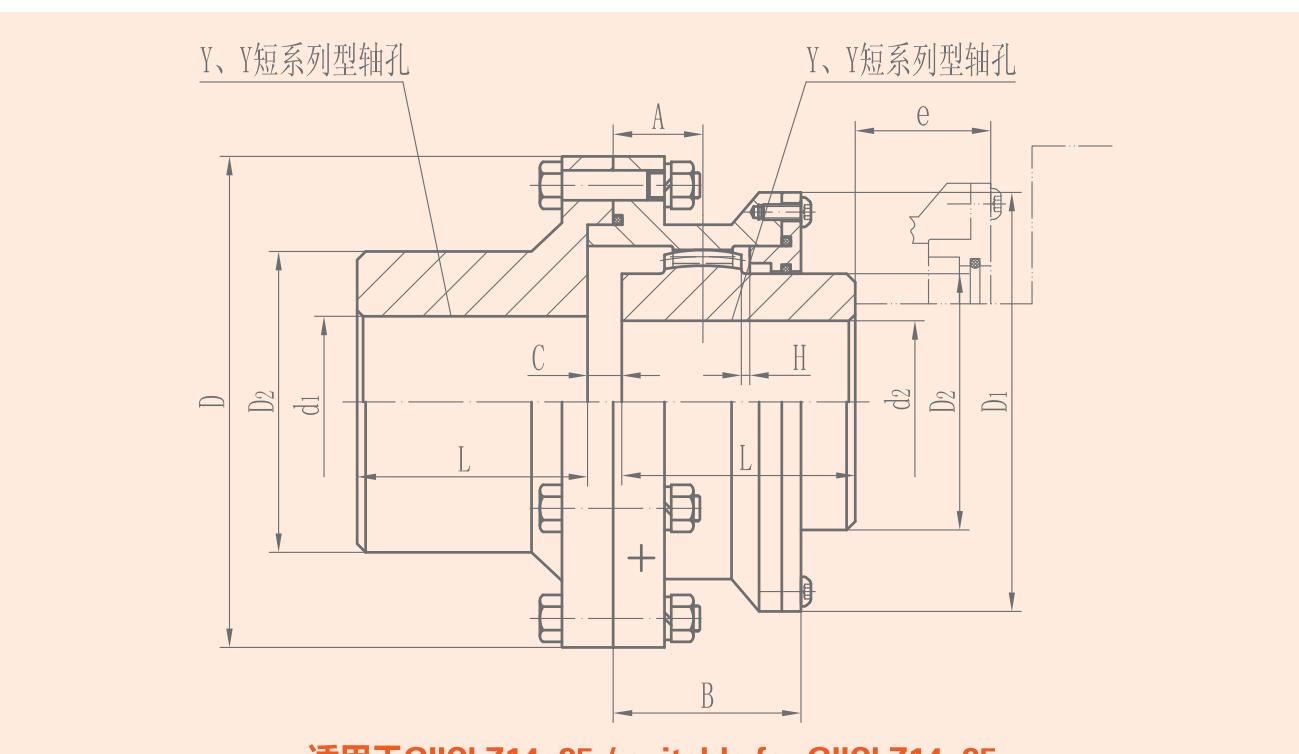
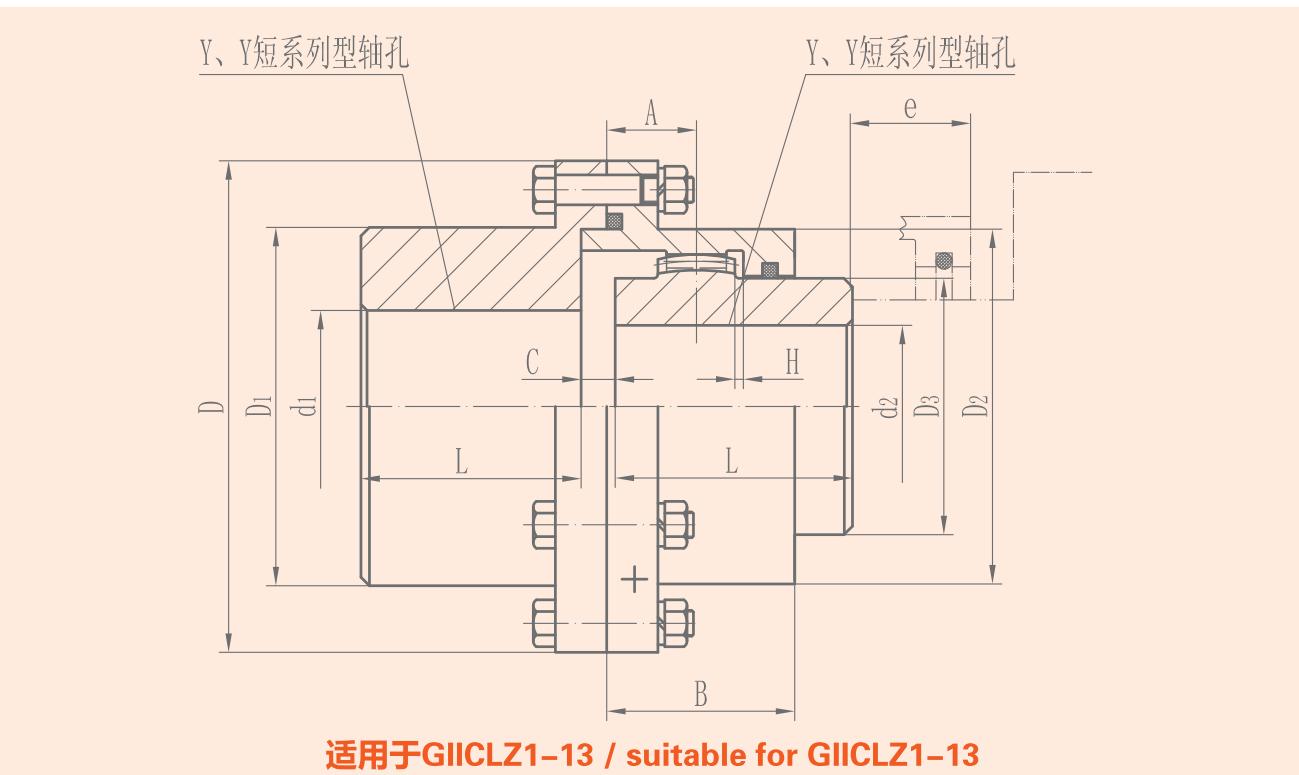
Weight and rotary inertia are approximate calculation value based on the minimum diameter of Y-axis hole(short series).

3.e为更换密封所需要的尺寸。

'e' is the required dimension when the sealing is exchanged.

G II CLZ crown gear coupling

◎ G II CLZ型 鼓形齿式联轴器



G II CLZ crown gear coupling

◎ G II CLZ型 鼓形齿式联轴器



基本参数和主要尺寸 The parameter and main dimension(GB/T26103.2-2010)

型号 Type	公称转矩 Nominal torque Tn (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d1、d2	轴孔长度 Length of axis hole L	mm								转动惯量 Moment of inertia kg·m ²	质量 Weight kg	润滑脂容量 Grease volume mL		
					D	D1	D2	D3	C	H	A	B	e				
G II CLZ1	0.63	4000	16,18,19 20,22,24 25,28 30,32,35,(38) (40),(42),(45),(48),(50)	42 52 62 82 112	38 44 60 60 84	103	71	71	50	8	2	18	38	38	0.004 0.0038 0.004 0.005 0.007	3.5 3.3 3.5 4.1 5.7	31
G II CLZ2	1	4000	20,22,24 25,28 30,32,35,38 40,42,45,(48),(50),(55),(56) (60)	52 62 82 112 142	44 84 60 84 107	115	83	83	60	8	2	21	44	42	0.0068 0.0063 0.007 0.008 0.01	5.3 4.8 5.7 7.2 9.2	42
G II CLZ3	1.6	4000	22,24 25,28 30,32,35,38 40,42,45,48,50,55,56 (60),(63),(65),(70)	52 62 82 112 142	44 84 60 84 107	127	95	95	75	8	2	22	45	42	0.009 0.011 0.011 0.0133 0.0168	6.8 7.8 7.6 9.8 12.5	42
G II CLZ4	2.8	4000	38 40,42,45,48,50,55,56 60,63,65,(70),(71),(75) (80)	82 112 142 172	60 84 107 132	149	116	116	90	8	2	24.5	49	42	0.0213 0.0255 0.039 0.0488	10.5 13.5 16.5 19.4	53
G II CLZ5	4.5	4000	40,42,45,48,50,55,56 60,63,65,70,71,75 (80),(85),(90)	112 142 172	84 107 132	167	134	134	105	10	2.5	27.5	54	42	0.044 0.0518 0.0625	18.1 23.1 28.5	77
G II CLZ6	6.3	4000	45,48,50,55,56 60,63,65,70,71,75 80,85,90,(95) (100), (105)	112 142 172 212	84 107 132 167	187	153	153	125	10	2.5	28	55	42	0.075 0.089 0.1043 0.1065	23.9 29.3 35.4 36.2	91
G II CLZ7	8	3750	50,55,56 60,63,65,70,71,75 80,85,90,95 100,(105),(110)	112 142 172 212	84 107 132 167	204	170	170	140	10	2.5	30	59	42	0.1145 0.1335 0.157 0.1898	29.6 36.3 43.8 54.3	108
G II CLZ8	11.2	3300	55,56 60,63,65,70,71,75 80,85,90,95 100,110,115,(120),(125)	112 142 172 212	84 107 132 167	230	186	186	155	12	3	33.5	71	47	0.184 0.215 0.249 0.297	37.8 46.1 54.9 67.4	161
G II CLZ9	18	3000	60,63,65,70,71,75 80,85,90,95 100,110,120,125 130,135,(140),(150)	142 172 212 252	107 132 167 202	256	212	212	180	12	3	34.5	73	47	0.358 0.415 0.499 0.575	60 71.8 88 104.4	184
G II CLZ10	25	2650	65,70,71,75 80,85,90,95 100,110,120,125 130,140,150	142 172 212 252	107 132 167 202	287	239	239	200	14	3.5	39	82	47	0.58 0.6725 0.8025 0.935	76.1 91.1 111.5 133.5	276
G II CLZ11	35.5	2350	110,120,125 130,140,150 160,170,175	212 252 302	167 202 242	325	250	276	235	14	3.5	40.5	85	47	1.223 1.41 1.625	137 162.4 193	322
G II CLZ12	56	2100	130,140,150 160,170,180 190,200	252 302 352	202 242 282	362	286	313	270	16	4	44.5	95	49	2.39 2.763 3.093	212.8 268 290	404
G II CLZ13	80	1850	150 160,170,180,185 190,200,220,225	252 302 352	202 242 282	412	322	350	300	18	4.5	49	104	49	3.93 4.535 6.34	272.3 320 370	585
G II CLZ14	125	1650	170,180,185 190,200,220 240,250	302 352 410	242 282 330	462	420	335		22	5.5	86	148	63	6.9 7.675 8.6	389 438 509	1600

G II CLZ crown gear coupling

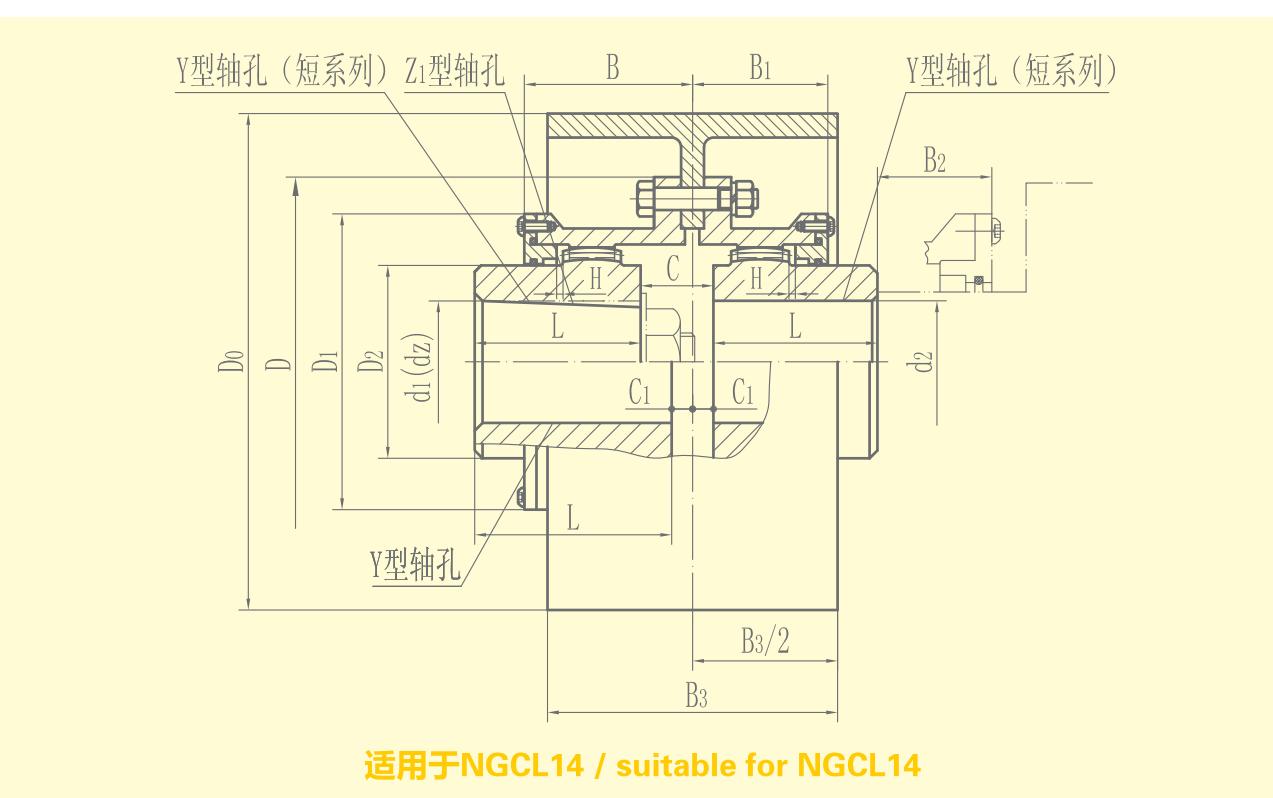
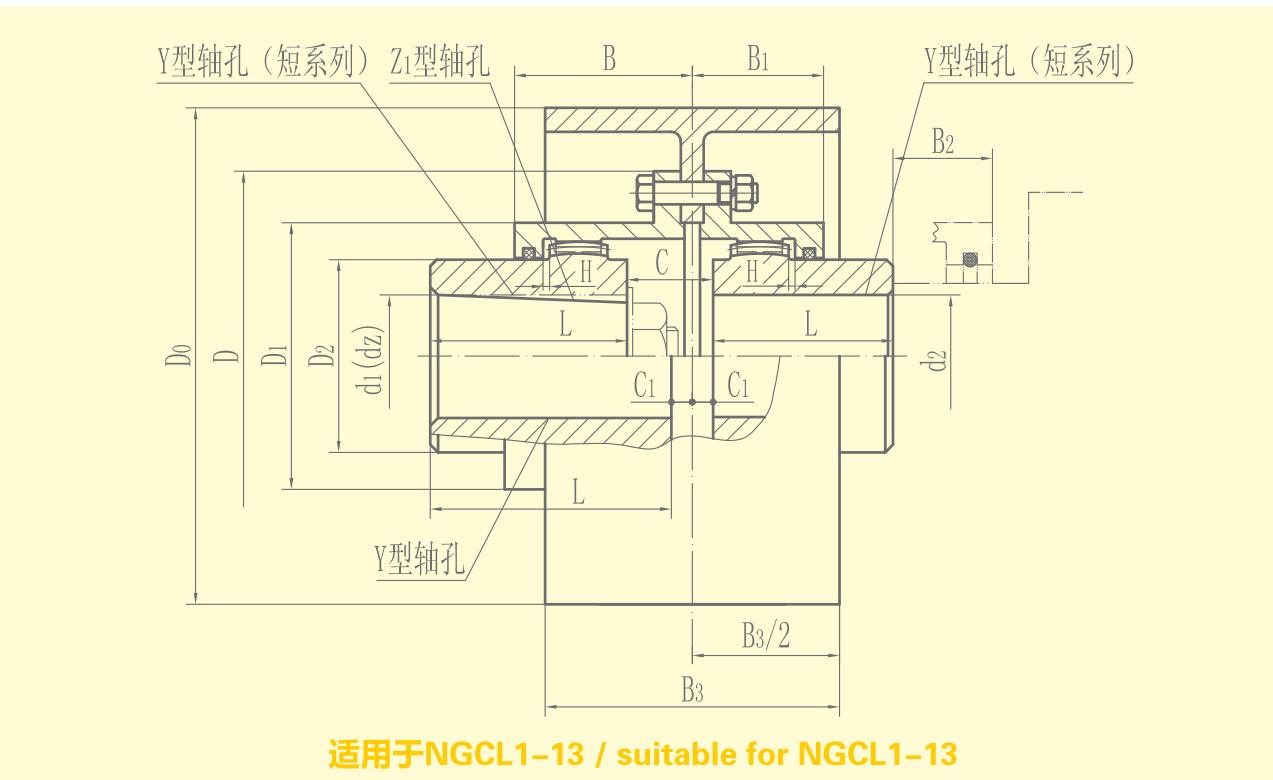
◎ G II CLZ型 鼓形齿式联轴器



基本参数和主要尺寸 The parameter and main dimension(GB/T26103.2-2010)

型号 Type	公称转矩 Nominal torque Tn (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d1、d2	轴孔长度 Length of axis hole L	mm								转动惯量 Moment of inertia kg·m ²	质量 Weight kg	润滑脂容量 Grease volume mL		
					D	D1	D2	D3	C	H	A	B	e				
G II CLZ15	180	1500	190,200,220 240,250,260 280,285	352 410 470	282 330 380	512	470	380		22	5.5	91	158	63	12.425 13.975 15.575	566 650 740	2100
G II CLZ16	250	1300	220 240,250,260 280,300,320	352 410 470	282 330 380	580	522	430		28	7	104.5	177	67	21.2 23.125 26.35	751 857 974	2500
G II CLZ17	355	1200	250,260 280,290,300,320	410 470	330 380	644	582	490		28	7	99	182	67	38.825 43.25	1110 1255	2700
G II CLZ18	500	1050	280,295,300,320 340,360,380	470 550	380 450	726	658	540		28	8	111	215	75	69.5 78.75	1580 1830	3900
G II CLZ19	710	950	300,320 340,350,360,380,390 400,420,440,450,460,470	470 550 650	380 450 540	818	748	630		32	9	116	220	75	122.5 139.5 161.25	2115 2457 2892	5000
G II CLZ20	1000	800	360,380,390 400,420,440,450,460,480,500 530,540	550 650 800	450 540 680	928	838	720		32	10.5	123.5	235	75	240 277.25 335	3223 3793 4680	6200
G II CLZ21	1400	750	400,420,440,450,460,480,500 530,560,600,600	650 800	540 680	1022	928	810		40	11.5	127.5	245	75	435 527.75	4780 5905	7000
G II CLZ22	1800	650	450,460,480,500 530,560,600,630 670,680	650 800 900	540 680 780	1134	1036	915		40	13	131	255	75	701.25 852.25 1068.25	6069 7504 8535	8700
G II CLZ23	2500	600	530,560,600,630 670,700,710,750,770	800 900	680 780	1282	1178	1030		50	14.5	149.5	290	80	1415.75 1638.75	9633 11133	15000
G II CLZ24	3550	550</															

◎ NGCL型 带制动轮鼓形齿式联轴器



◎ NGCL型 带制动轮鼓形齿式联轴器

基本参数和主要尺寸 The parameter and main dimension (GB/T26103.4-2010)

型号 Type	公称转矩 Nominal torque T_n (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d_1, d_2, d_z	轴孔长度 Length of axis hole L	mm										转动惯量 Moment of inertia $\text{kg}\cdot\text{m}^2$	质量 Weight kg	润滑脂容量 Grease volume mL		
					D0	D	D1	D2	C	C1	H	B	B1	B2	B3				
NGCL1	0.63	4000	20,22,24 25,28 30,32,35	52 62 82	38 44 60	160	103	71	50	22 26 30	8	2	56	42	38	68	0.07 0.07 0.071	7 7.3 8	51
NGCL2	1	4000	25,28 30,32,35,38 40,42,45	62 82 112	44 60 84	160	115	83	60	26 30 36	8	2	68	48	42	68	0.079 0.08 0.083	9 9.7 11	70
NGCL3	1.6	3800	28 30,32,35,38 40,42,45,48,50,55,56	62 82 112	44 60 84	200	127	95	75	30 36	8	2	70	49	42	85	0.181 0.184 0.187	14.6 15.2 17	107
NGCL4	2.8	3800	38 40,42,45,48,50,55,56 60,63,65	82 112 142	60 84 107	200	149	116	90	30 36 43	8	2	74	53	42	85	0.225 0.237 0.246	18.6 21.4 23.8	137
NGCL5	4.5	3000	40,42,45,48,50,55,56 60,63,65,70,71,75	112	84	250	167	134	105	38	10	2.5	84	59	42	105	0.58 0.609	31.8 34.4	201
NGCL6	6.3	3000	45,48,50,55,56 60,63,65,70,71,75 80,85,90	112 142 172	84 107 132	250	187	153	125	38 45 50	10	2.5	85	60	42	105	0.754 0.795	38.5 47.6	238
NGCL7	8	2400	50,55,56 60,63,65,70,71,75 80,85,90,95 100	112 142 172 212	84 107 132 167	315 (300)	204	170	140	38 45 50 55	10	2.5	93	64	42	132	1.17 1.234 1.299 1.388	48.8 55.2 61.8 71.1	298
NGCL8	11.2	1900	55,56 60,63,65,70,71,75 80,85,90,95 100,110	112 142 172 212	84 107 132 167	400	230	186	155	40 47 52 57	12	3	112	77	47	168	3.747 3.841 3.939 4.072	80.7 90 96.5 108	465
NGCL9	18	1500	60,63,65,70,71,75 80,85,90,95 100,110,120,125 130	142 172 212 252	107 132 167 202	500	256	212	180	48 53 58 63	13	3	119	80	47	210	9.427 9.605 9.847 10.109	128 138 151 167	561
NGCL10	25	1200	65,70,71,75 80,85,90,95 100,110,120,125 130,140,150	142 172 212 252	107 132 167 202	630 (600)	287	239	200	50 55 60 65	15	3.5	120	90	47	265	28.238 28.509 28.879 29.248	176 190 209 237	734
NGCL11	35.5	1050	70,71,75 80,85,90,95 100,110,120,125 130,140,150 160,170	142 172 212 252 302	107 132 167 202 242	710 (700)	325	276	235	51 56 61 66 76	16	3.5	134	94	47	298	44.309 44.825 45.53 46.235 47.08	257 275 300 326 357	956
NGCL12	56	1050	75 80,85,90,95 100,110,120,125 130,140,150 160,170,180 190,200	142 172 212 252 302	107 132 167 202 242	710 (700)	362	313	270	52 57 62 67 77 87	17	4	164	104	49	298	47.88 48.29 49.52 50.25 52.22 53.69	306 317 351 384 425 464	1320
NGCL13	80	950	150 160,170,180 190,200,220	252 302 352	202 242 282	800	412	350	300	68 78 88	18	4.5	165	113	49	335	82.7 84.7 86.67	490 544 596	1600
NGCL14	125	950	170,180 190,200,220 240,250	302 352 410	242 282 330	800	462	420	335	80 90 100	20	5.5	209	157	63	335	99.1 102.2 105.9	670 736 850	3500

注 : 1.产品以实际计算设计为准。

The figure must subject to actual calculation and design.

2.质量及转动惯量是按Y(短系列)型轴孔的最小直径计算的近似值。

Weight and moment of inertia are approximate calculation value based on the minimum diameter of Y-axis hole(short series).

3.B2为更换密封所需要的尺寸。

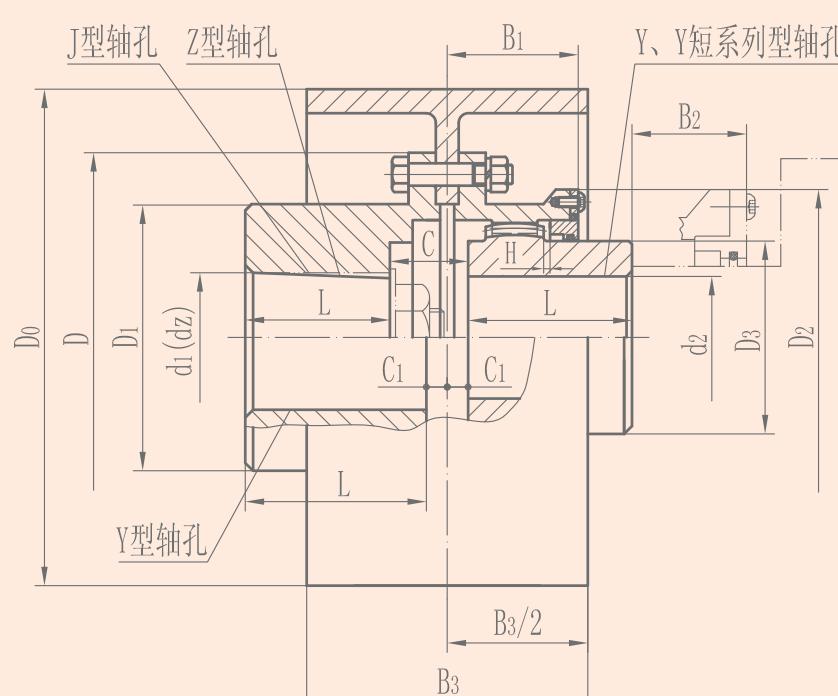
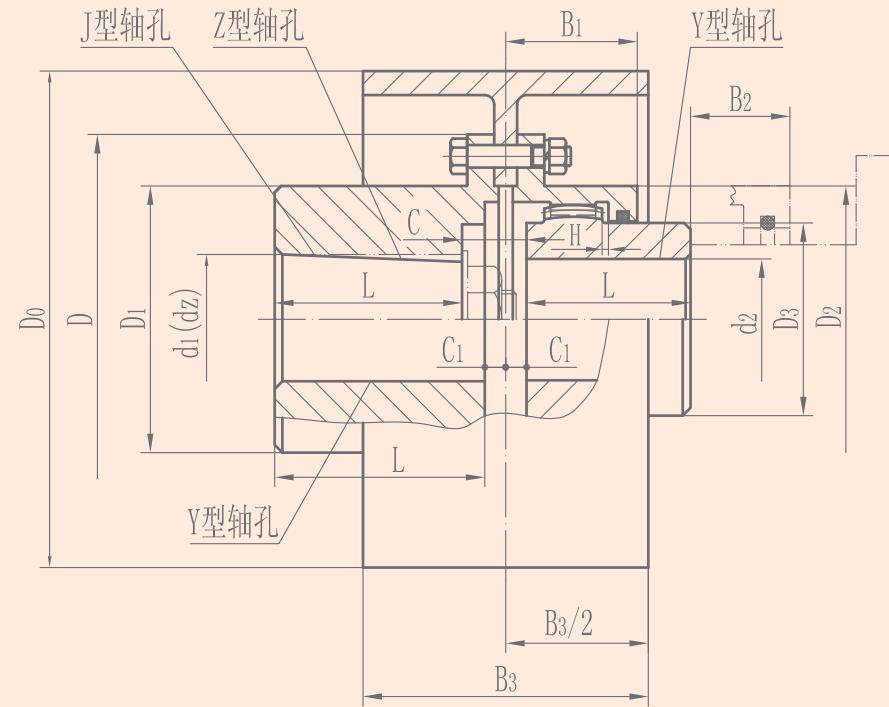
'B2' is the required dimension when the sealing is exchanged.

4.圆锥轴孔的最大直径至220mm。

The maximum diameter of the cone axis hole is 220mm.

◎ NGCLZ型 带制动轮鼓形齿式联轴器

◎ NGCLZ型 带制动轮鼓形齿式联轴器

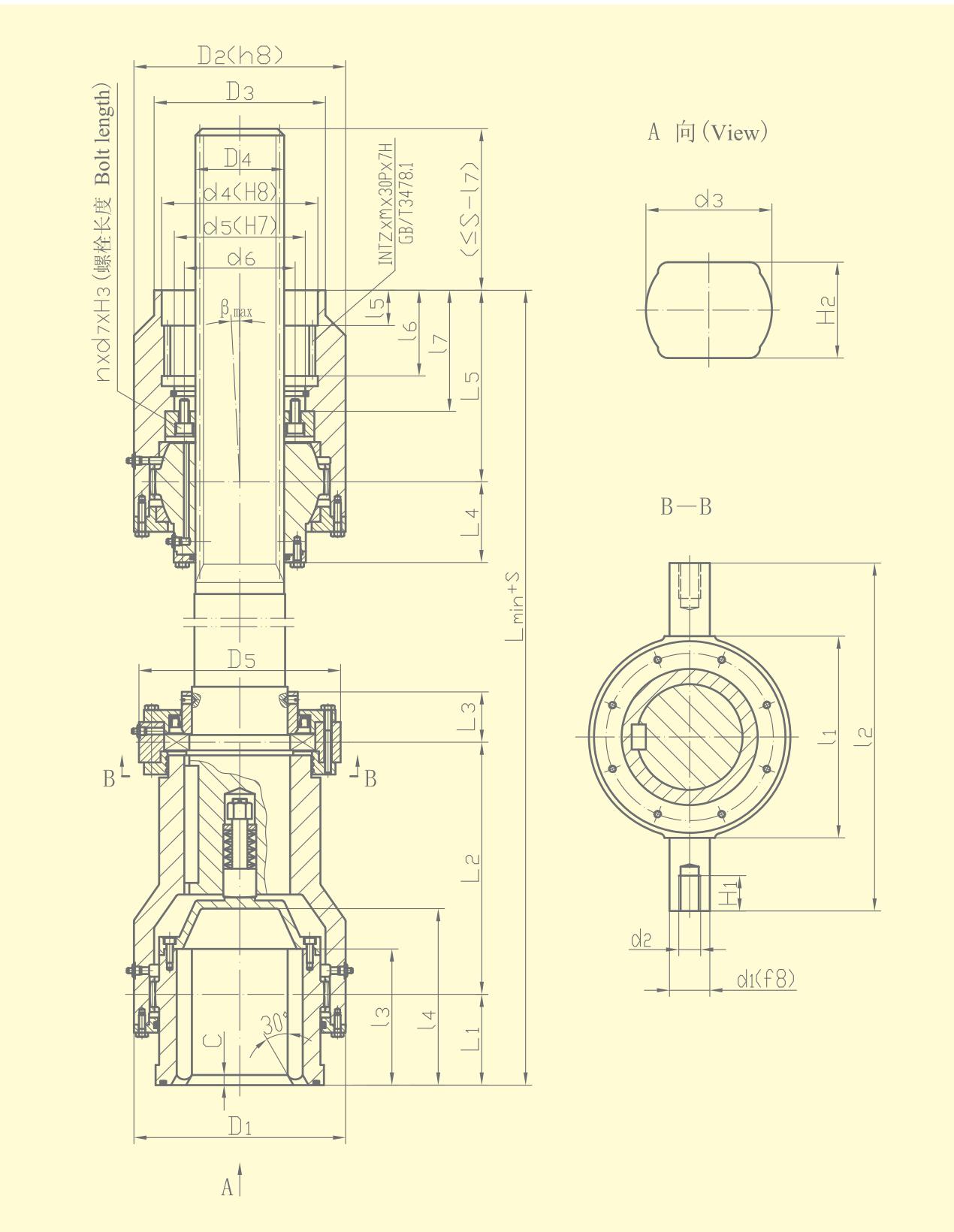


基本参数和主要尺寸 The parameter and main dimension (GB/T26103.5-2010)

型号 Type	公称转矩 Nominal torque T_n (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d_1, d_2, d_3	轴孔长度 Length of axis hole L	mm									转动惯量 Moment of inertia kg. \cdot m ²	质量 Weight kg	润滑脂容量 Grease volume mL		
					D0	D	D1	D2	D3	C	C1	H	B1	B2	B3			
NGCLZ1	0.63	4000	20,22,24	52	38											0.071	7.3	31
			25,28	62	44											0.072	7.4	
			30,32,35	82	60											0.076	8.4	
NGCLZ2	1	4000	25,28	62	44											0.081	9.2	42
			30,32,35,38	82	60											0.084	10.3	
			40,42,45	112	84											0.088	10.5	
NGCLZ3	1.6	3800	28	62	44											0.181	15.1	65
			30,32,35,38	82	60											0.184	16.3	
			40,42,45,48,50,55,56	112	84											0.193	18.8	
NGCLZ4	2.8	3800	38	82	60											0.225	19.8	82
			40,42,45,48,50,55,56	112	84											0.242	23.3	
			60,63,65	142	107											0.296	26.8	
NGCLZ5	4.5	3000	40,42,45,48,50,55,56	112	84											0.596	33.3	120
			60,63,65,70,71,75	142	107											0.627	39	
			45,48,50,55,56	112	84											0.72	40	
NGCLZ6	6.3	3000	60,63,65,70,71,75	142	107											0.776	46.4	143
			80,85,90	172	132											0.837	53.2	
			100	212	167											1.178	51.8	
NGCLZ7	8	2400	50,55,56	112	84											1.254	59.8	179
			60,63,65,70,71,75	142	107											1.348	68.2	
			80,85,90,95	172	132											1.479	79.6	
NGCLZ8	11.2	1900	100,110	212	167											3.734	84	274
			55,56	112	84											3.86	93.1	
			60,63,65,70,71,75	142	107											3.996	104	
NGCLZ9	18	1500	80,85,90,95	172	132											9.427	128	337
			100,110,120,125	212	167											9.605	138	
			130	252	202											9.847	151	
NGCLZ10	25	1200	65,70,71,75	142	107											10.109	167	440
			80,85,90,95	172	132											29.32	184	
			100,110,120,125	212	167											29.69	200	
NGCLZ11	35.5	1050	130,140,150	252	202											30.21	222	574
			70,71,75	142	107											30.74	246	
			80,85,90,95	172	132											44	240	
NGCLZ12	56	1050	100,110,120,125	212	167											45	262	792
			130,140,150	252	202											45.5	299	
			160,170,170	302	242											46	326	
NGCLZ13	80	950	190,200	352	282											47	361	960
			150	252	202											48	290	
			160,170,180	302	242											49	317	
NGCLZ14	125	950	190,200,220	352	282											50	355	2100
			170,180	302	242											51	382	
			190,200,220	352	282											52	443	
NGCLZ14	125	950	240,250	410	330											53	470	
			240,250	410	330											82	488	
			240,250	410	330											85	542	
NGCLZ14																		

GSL-Z extensible crown gear coupling

◎ GSL-Z型 伸缩型正装鼓形齿式联轴器



GSL-Z extensible crown gear coupling

◎ GSL-Z型 伸缩型正装鼓形齿式联轴器

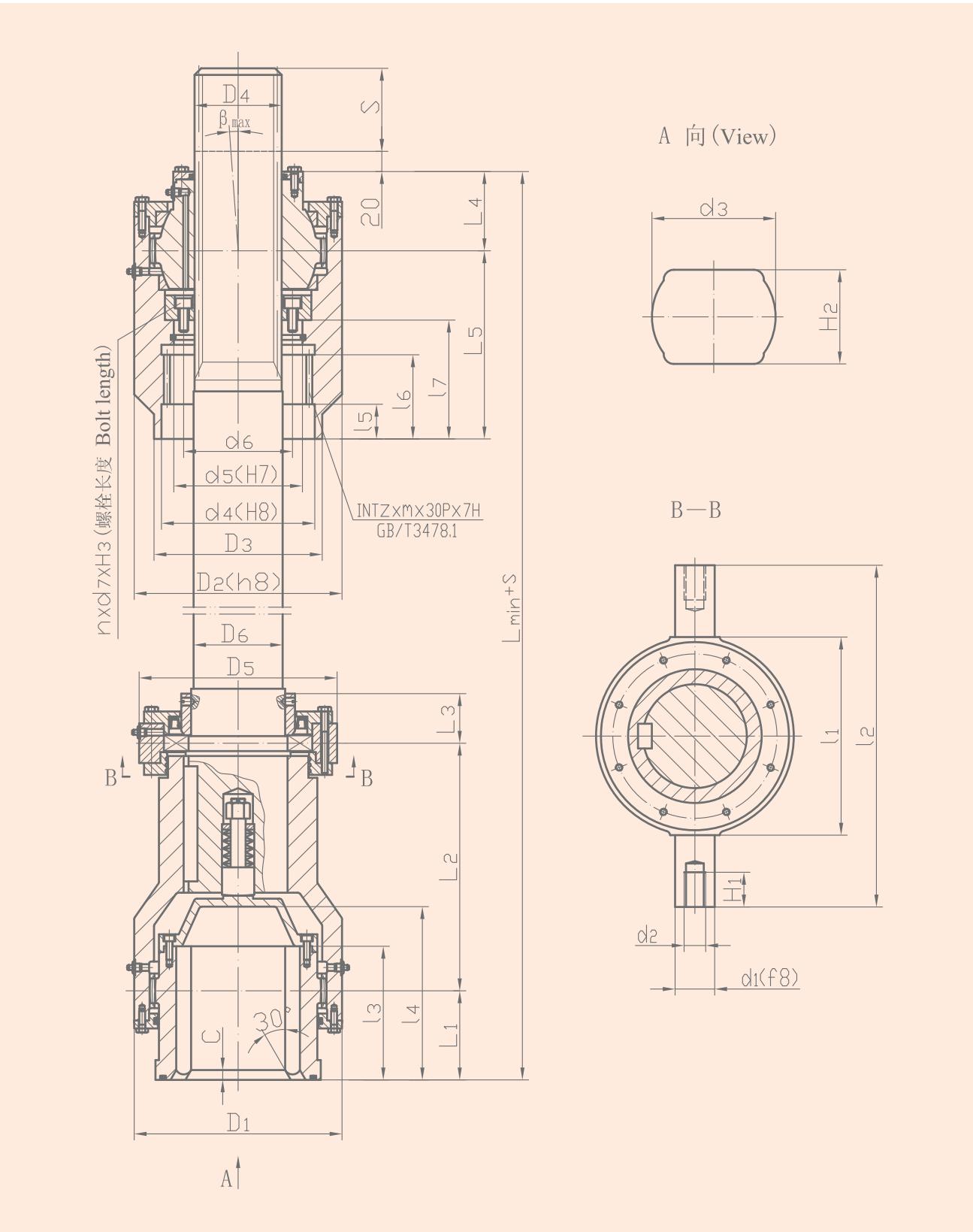


基本参数和主要尺寸 The parameter and main dimension (JB/T10540-2005)

型号 Type	公称转矩 Nominal torque T_n (kN.m.)	轴线折角 Angle of the axis β	外形尺寸 Outline dimension										伸缩量 Extension stroke S	耳轴尺寸 Trunnion Dimenscion					
			L1	L2	L3	L4	L5	L _{min}	D1	D2 (h8)	D3	D4	D5	d1 (f8)	l ₁	l ₂	d ₂ × H ₁		
mm																			
GSL-Z200	31.5		90	250	50	80	190	710	200	200	170	88	200	$\leq 1.5^\circ$	500	40	200	345	M20x35
GSL-Z250	50		105	280	60	90	195	780	250	258	220	105	250		45	270	425	M20x35	
GSL-Z285	80		115	315	60	105	205	850	285	270	245	120	270		50	278	442	M20x40	
GSL-Z300	100		115	315	62	108	205	855	300	280	250	124	280		50	292	487	M24x45	
GSL-Z335	140		130	360	65	135	235	975	335	330	280	150	300		55	293	488	M24x45	
GSL-Z355	180		130	360	75	145	245	1005	355	350	310	174	330		55	312	505	M24x45	
GSL-Z390	224		140	390	80	155	255	1070	390	380	335	180	360		60	360	570	M24x50	
GSL-Z405	250		140	390	80	155	255	1070	405	400	340	194	390		60	390	580	M24x50	
GSL-Z440	315		150	430	85	165	260	1140	440	440	375	208	410		65	420	650	M24x50	
GSL-Z475	400		155	460	85	165	265	1180	475	480	415	220	450		70	460	684	M36x70	
GSL-Z510	500		160	490	90	180	310	1280	510	520	430	245	480		80	500	770	M36x70	
GSL-Z550	630		160	510	95	180	310	1300	550	550	470	252	510		85	520	800	M36x70	
GSL-Z580	750		165	515	98	185	320	1315	580	560	485	258	525		90	540	850	M42x80	
GSL-Z610	840		225	580	105	210	360	1550	610	610	520	280	580		100	600	940	M42x80	
GSL-Z660	1050		245	640	115	230	390	1690	660	660	540	295	630		100	650	990	M42x80	
GSL-Z710	1300		265	680	125	250	410	1800	710	710	580	315	680		110	700	1070	M42x80	
GSL-Z760	1600		290	730	135	260	430	1920	760	760	620	340	740		120	750	1150	M42x80	

型号 Type	轧辊端连接尺寸 Connection dimension of roller side						减速器端连接尺寸 Connection dimension of gear box side						质量 Weight kg		转动惯量 Moment of inertia kg·m ²				
	d _{3max}		H _{2max}		l _{3max}	l _{4max}	C	d ₄ (H8)	d ₅ (H7)	d ₆ (JS10)	m _{xz}	n _{xd} × H ₃	l ₅	l ₆	l ₇	L _{min}	每增长 100mm Per additional 100mm	L _{min}	每增长 100mm Per additional 100mm
	公称尺寸 Nominal dimension	极限偏差 Nominal dimension	公称尺寸 Nominal dimension	极限偏差 Nominal dimension				d ₄ (H8)	d ₅ (H7)	d ₆ (JS10)	m _{xz}	n _{xd} × H ₃	l ₅	l ₆	l ₇				
GSL-Z200	125		95		135	175	10	155	130	110	4x36	6xM10x25	35	85	120	150	4.77	0.75	0.024
GSL-Z250	150	+0.20	110		195	235		195	170	150	4x46	8xM10x25	35	90	125	207	6.8	1.62	0.05
GSL-Z285	165	+0.10	120		205	245		220	195	175	4x46	10xM10x25	40	95	130	291	8.88	2.95	0.09
GSL-Z300	180		130		210	250	15	220	195	175	5x42	12xM12x30	45	100	132	322	9.48	3.62	0.11
GSL-Z335	195	+0.25	150		210	255		245	220	200	5x46	12xM12x30	50	100	150	460	13.87	6.45	0.19
GSL-Z355	195	+0.15	150		215	255		260	240	220	5x50	12xM12x30	50	100	150	507	18.67	7.99	0.29
GSL-Z390	220		170		230	275		280	260	240	5x54	12xM12x30	50	100	150	650	19.98	12.36	0.38
GSL-Z405	240	+0.35	180		240	285	25	305	280	260	5x58	12xM12x30	50	110	155	785	23.2	16.09	0.48
GSL-Z440	260	+0.20	190		250	295		336	306	276	6x54	12xM16x40	50	115	155	836	26.67	20.23	0.65
GSL-Z475	280		210		272	317		365	330	300	6x58	12xM16x40	50	115	155	1032	29.84	29.11	0.84
GSL-Z510	300		230		300	355		390	345	315	6x62	12xM16x40	50	130	170	1531	37.01	49.78	1.2
GSL-Z550	320		240		320	375	30	400	370	320	6x64	12xM16x40	50	130	1				

◎ GSL-F型 伸缩型反装鼓形齿式联轴器



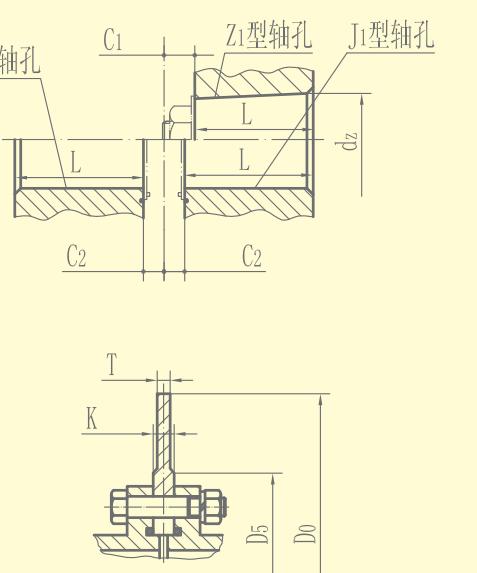
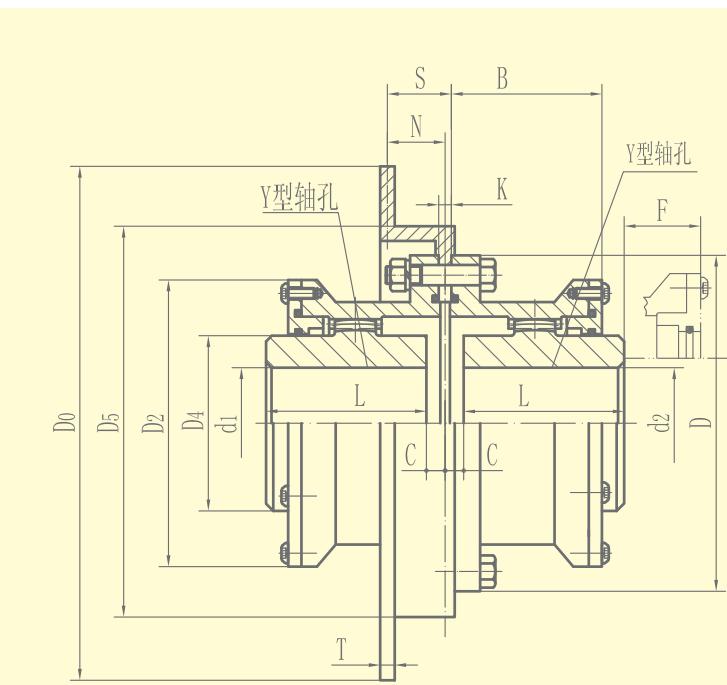
◎ GSL-F型 伸缩型反装鼓形齿式联轴器

基本参数和主要尺寸 The parameter and main dimension(JB/T10540-2005)

型号 Type	公称转矩 Nominal torque T_n (kN.m)	轴线折角 Angle of the axis β	外形尺寸 Outline dimension										伸缩量 Extensi on stroke S	耳轴尺寸 Trunnion Dimensiom				
			L1	L2	L3	L4	L5	L _{min}	D1	D2 (h8)	D3	D4	D5	D6	d1 (f8)	l ₁	l ₂	d ₂ × H1
GSL-F200	31.5		90	250	50	80	190	960	200	200	170	88	200	90		40	200	345 M20x35
GSL-F250	50		105	280	60	90	195	1050	250	258	220	105	250	107		45	270	425 M20x35
GSL-F285	80		115	315	60	105	205	1140	285	270	245	120	270	122		50	278	442 M20x40
GSL-F300	100		115	315	62	108	205	1165	300	280	250	124	280	126		50	292	487 M24x45
GSL-F335	140		130	360	65	135	235	1315	335	330	280	150	300	152		55	293	488 M24x45
GSL-F355	180		130	360	75	145	245	1360	355	350	310	174	330	176		55	312	505 M24x45
GSL-F390	224		140	390	80	155	255	1450	390	380	335	180	360	182		60	360	570 M24x50
GSL-F405	250		140	390	80	155	255	1450	405	400	340	194	390	196		60	390	580 M24x50
GSL-F440	315		150	430	85	165	260	1540	440	440	375	208	410	210		65	420	650 M24x50
GSL-F475	400		155	460	85	165	265	1600	475	480	415	220	450	222		70	460	684 M36x70
GSL-F510	500		160	490	90	180	310	1750	510	520	430	245	480	247		80	500	770 M36x70
GSL-F550	630		160	510	95	180	310	1770	550	550	470	252	510	254		85	520	800 M36x70
GSL-F580	750		165	515	98	185	320	1790	580	560	485	258	525	260		90	540	850 M42x80
GSL-F610	840		225	580	105	210	360	2060	610	610	520	280	580	282		100	600	940 M42x80
GSL-F660	1050		245	640	115	230	390	2230	660	660	540	295	630	297		100	650	990 M42x80
GSL-F710	1300		265	680	125	250	410	2380	710	710	580	315	680	317		110	700	1070 M42x80
GSL-F760	1600		290	730	135	260	430	2540	760	760	620	340	740	342		120	750	1150 M42x80

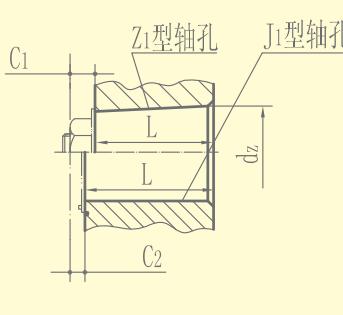
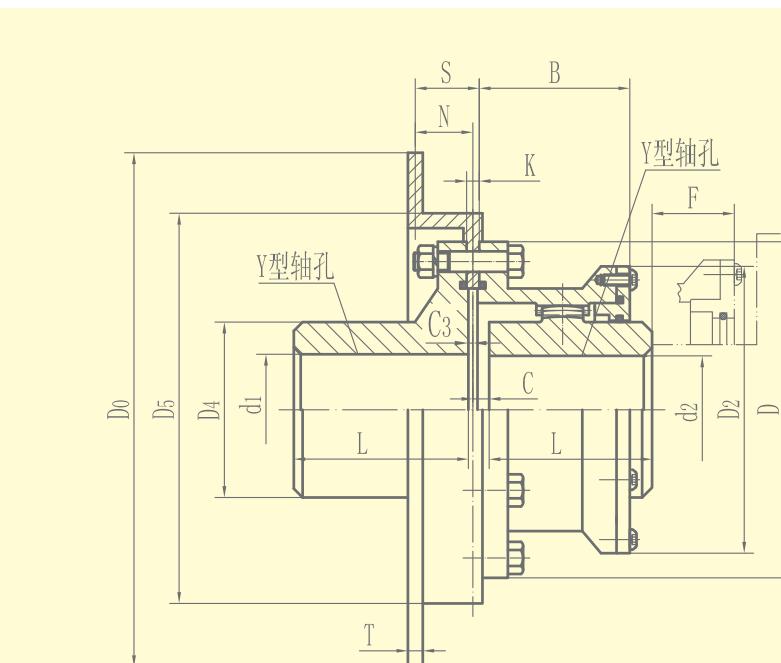
型号 Type	轧辊端连接尺寸 Connection dimension of roller side						减速器端连接尺寸 Connection dimension of gear box side						质量 Weight kg	转动惯量 Moment of inertia kg·m ²				
	d _{3max}		H _{2max}		l _{3max}	l _{4max}	C	d ₄ (H8)	d ₅ (H7)	d ₆ (JS10)	m _{xz}	n _x d ₇ H ₃	l ₅	l ₆	l ₇			
	公称尺寸 Nominal dimension	极限偏差 Nominal dimension	公称尺寸 Nominal dimension	极限偏差 Nominal dimension														
GSL-F200	125		95		135	175	10	155	130	110	4x36	6xM10x25	35	85	120	162	4.77	0.81 0.024
GSL-F250	150	+0.20	110		195	235		195	170	150	4x46	8xM10x25	35	90	125	226	6.8	1.77 0.05
GSL-F285	165	+0.10	120		205	245		220	195	175	4x46	10xM10x25	40	95	130	317	8.88	3.22 0.09
GSL-F300	180		130		210	250	15	220	195	175	5x42	12xM12x30	45	100	132	352	9.48	3.96 0.11
GSL-F335	195	+0.25	150		210	255		245	220	200	5x46	12xM12x30	50	100	150	508	13.87	7.13 0.19
GSL-F355	195	+0.15	150		215	255		260	240	220	5x50	12xM12x30	50	100	150	574	18.67	9.04 0.29
GSL-F390	220		170		230	275		280	260	240	5x54	12xM12x30	50	100	150	727	19.98	13.82 0.38
GSL-F405	240		180		240	285	25	305	280	260	5x58	12xM12x30	50	110	155	874	23.2	17.92 0.48
GSL-F440	260		190		250	295		336	306	276	6x54	12xM16x40	50	115	155	944	26.67	22.84 0.65
GSL-F475	280		210		272	317		365	330	300	6x58	12xM16x40	50	115	155	1159	29.84	32.69 0.84
GSL-F510	300		230		300	355		390	345	315	6x62	12xM16x40	50	130	170	1707	37.01	55.5 1.2
GSL-F550	320		240		320	375	30	400	370	320	6x64	12xM16x40	50	130	170	1723	39.15	65.15 1.48
GSL-F580	340		260		325	388		405	370	320	6x66	12xM16x40	50	135	175	1966	41.04	82.67 1.73
GSL-F610	400		300		420	470	35	455	420	370	8x54	12xM20x50	50	160	210	2741	48.34	127.49 2.25
GSL-F660	420		320</															

◎ WGP型 带制动盘鼓形齿式联轴器



II型(轴孔型式同I型)

Type II (the axis hole is same with Type I)



IV型(轴孔型式同III型)

Type IV (the axis hole is same with Type III)

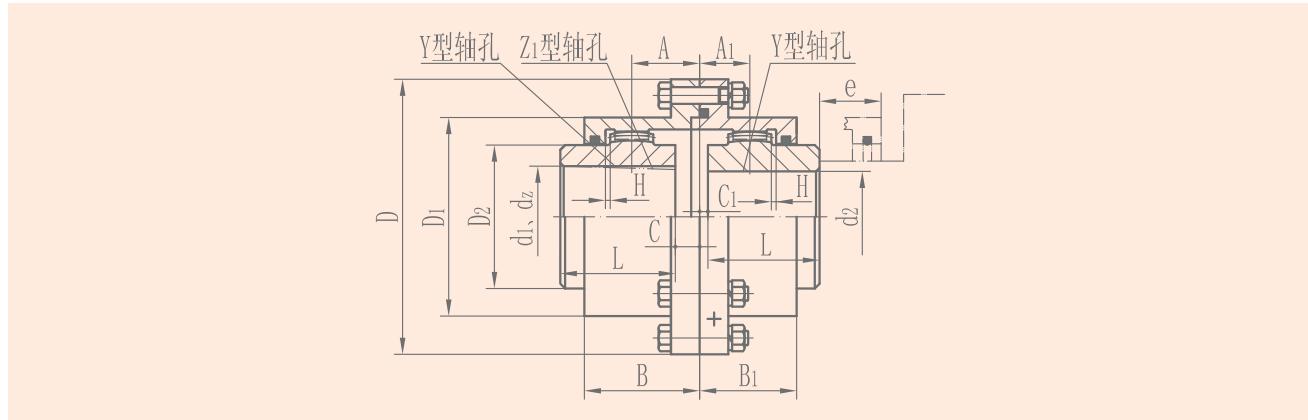
◎ WGP型 带制动盘鼓形齿式联轴器

基本参数和主要尺寸 The parameter and main dimension (JB/T7001-2007)

型号 Type	公称转矩 Nominal torque T_n (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d_1, d_2, d_z	轴孔长度 Length of axis hole L	mm										转动惯量 Moment of inertia $\text{kg} \cdot \text{m}^2$	质量 Weight kg	润滑脂容量 Grease volume ml				
					Y	J1, Z1	D0	D	D2	D4	B	F	N	C	C1	C2	C3				
WGP1	0.8	4000	12,14	32			315	122	98	60	58	30	38	30			2	0.0078	5.6	110	
			16,18,19	42										10							
			20,22,24	52										3	19	18					
			25,28	62	44									23	12						
			30,32,35,38	82	60									29	12						
WGP2	1.4	4000	40,42	112	84		315	150	118	77	68	30	38	20			2	0.022	9.65	120	
			22,24	52										10							
			25,28	62										3	23	16					
			30,32,35,38	82	60									36							
WGP3	2.8	4000	40,42,45,48,50,55,56	112	84		355	170	140	90	80	30	49	33			2	0.047	16.6	200	
			22,24	52										23	25						
			25,28	62										3	29	16					
			30,32,35,38	82	60									36							
WGP4	5	3000	40,42,45,48,50,55,56	112	84		400	450	200	160	112	90	30	45	13			3	0.098	25.3	280
			60,63,65,70,71,75	142	107									3	29	17					
			80	172	132									41							
WGP5	8	2500	40,42,45,48,50,55,56	112	84		400	450	225	180	128	100	30	45	23			3	0.174	34.7	450
			60,63,65,70,71,75	142	107									3	29	19					
			80,85,90	172	132									41							
			100	212	167									35							
WGP6	11.2	2000	40,42,45,48,50,55,56	112	84		450	500	245	200	145	112	30	44	45			3	0.293	51.3	650
			60,63,65,70,71,75	142	107									5	38	20					
			80,85,90,95	172	132									48							
			100,110	212	167									48							
WGP7	16	1700	40,42,45,48,50,55,56	112	84		500	550	272	230	160	122	30	44	15			3	0.53	68	800
			60,63,65,70,71,75	142	107									5	38	20					
			80,85,90,95	172	132									48							
			100,110,120,125	212	167									48							
WGP8	22.4	1700	55,56	112	84		500	560	290	245	176	136	30	44	29			3	0.71	79	950

GCLD crown gear coupling

◎ GCLD型 鼓形齿式联轴器

ISO9001:2008 质量体系认证


基本参数和主要尺寸 The parameter and main dimension(GB/T26103.3-2010)

型号 Type	公称扭矩 Nominal torque T_n (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d_1 、 d_2 、 d_3	轴孔长度 Length of axis hole L Y (短系列) (Short series)	mm											转动惯量 Moment of inertia kg.m ²	质量 Weight kg	润滑脂容量 Grease volume mL	
					D	D1	D2	C	C1	H	A	A1	B	B1	e				
GCLD1	1.6	5600	22,24	52	38	127	95	75	27	4	2	43	22	66	45	42	0.0088	6.2	107
			25,28	62	44												0.0102	7.2	
			30,32,35,38	82	60												0.011	7.8	
			40,42,45,48,50,55,56	112	84												0.0118	9.6	
			38	82	60												0.0213	11.2	
GCLD2	2.8	5100	40,42,45,48,50,55,56	112	84	149	116	90	26.5	4	2	49.5	24.5	70	49	42	0.0215	14	137
			60,63,65	142	107				33								0.0243	16.4	
GCLD3	4.5	4600	40,42,45,48,50,55,56	112	84	167	134	105	33	5	2.5	53.5	27.5	80	54	42	0.04	17.2	201
			60,63,65,70,71,75	142	107												0.0475	22.4	
GCLD4	6.3	4300	45,48,50,55,56	112	84	187	153	125	33.5	5	2.5	54	28	81	55	42	0.0725	25.2	238
			60,63,65,70,71,75	142	107				38								0.0825	26.4	
			80,85,90	172	132												0.095	35.6	
GCLD5	8	4000	50,55,56	112	84	204	170	140	37.5	5	2.5	60	30	89	59	42	0.1125	31.6	298
			60,63,65,70,71,75	142	107				43.5								0.1175	38	
			80,85,90,95	172	132												0.145	44.6	
			100,105	212	167												0.1674	53.9	
GCLD6	11.2	3700	55,56	112	84	230	186	155	43.5	6	3	68.5	33.5	106	71	47	0.1875	40.5	465
			60,63,65,70,71,75	142	107												0.21	49.8	
			80,85,90,95	172	132												0.235	56.3	
			100,110,115	212	167												0.2675	67.5	
GCLD7	18	3350	60,63,65,70,71,75	142	107	256	212	180	48	6	3	73.5	34.5	112	73	47	0.3575	63.9	561
			80,85,90,95	172	132												0.4	74.7	
			100,110,120,125	212	167												0.4625	88	
			130,135	252	202												0.5275	106.7	
GCLD8	25	3000	65,70,71,75	142	107	287	239	200	40.5	7	3.5	75	39	118	82	47	0.56	81.7	734
			80,85,90,95	172	132				48								0.6275	95.5	
			100,110,120,125	212	167												0.72	114	
			130,140,150	252	202												0.8125	123	
GCLD9	35.5	2700	70,71,75	142	107	325	276	235	49.5	7	3.5	87.5	40.5	132	85	47	1.0775	112	956
			80,85,90,95	172	132				58								1.2075	130	
			100,110,120,125	212	167												1.3825	156	
			130,140,150	252	202												1.56	181	
			160,170,175	302	242												1.77	212	
GCLD10	56	2450	75	142	107	362	313	270	65	8	4	98.5	44.5	149	95	49	1.97	161	1320
			80,85,90,95	172	132				68								2.0725	172	
			100,110,120,125	212	167												2.38	206	
			130,140,150	252	202												2.5625	239	
			160,170,180	302	242												3.055	280	
			190,200,220	352	282												3.4225	319	

注：1.产品以实际计算设计为准。

The figure must subject to actual calculation and design.

2.质量及转动惯量是按Y(短系列)型轴孔的最小直径计算的近似值。

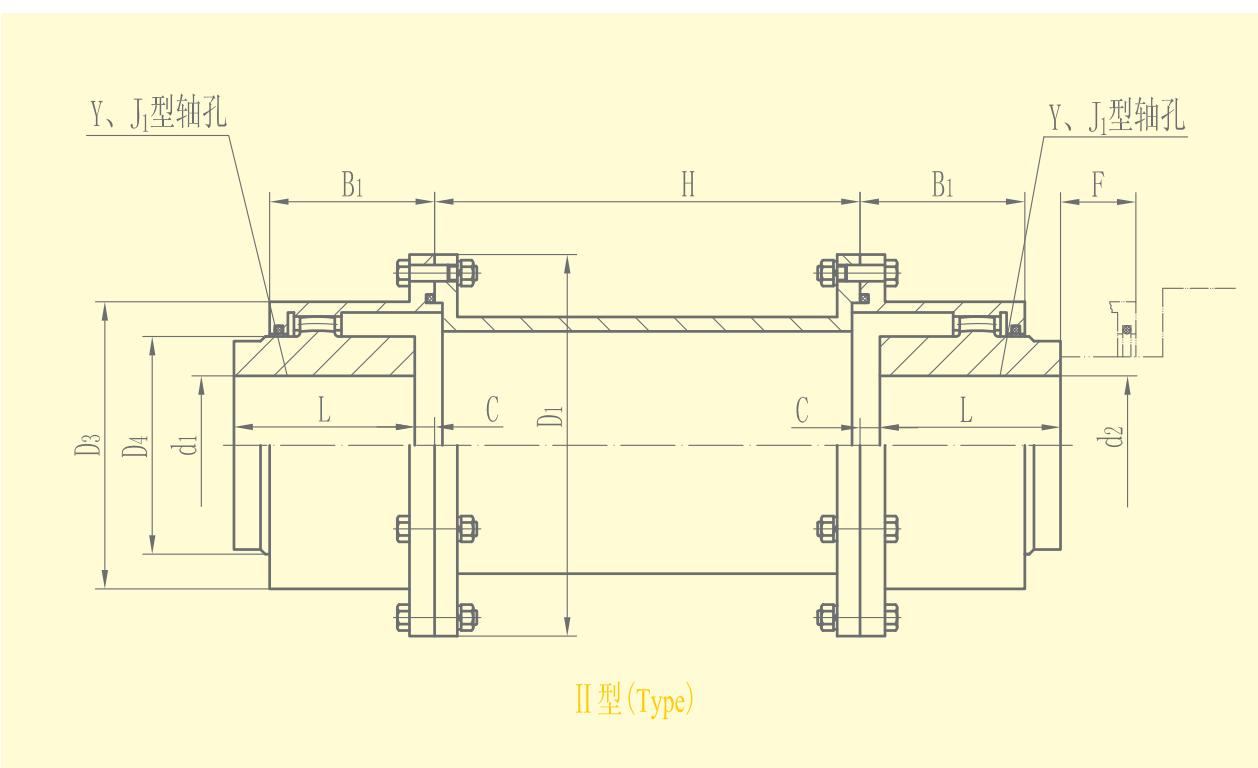
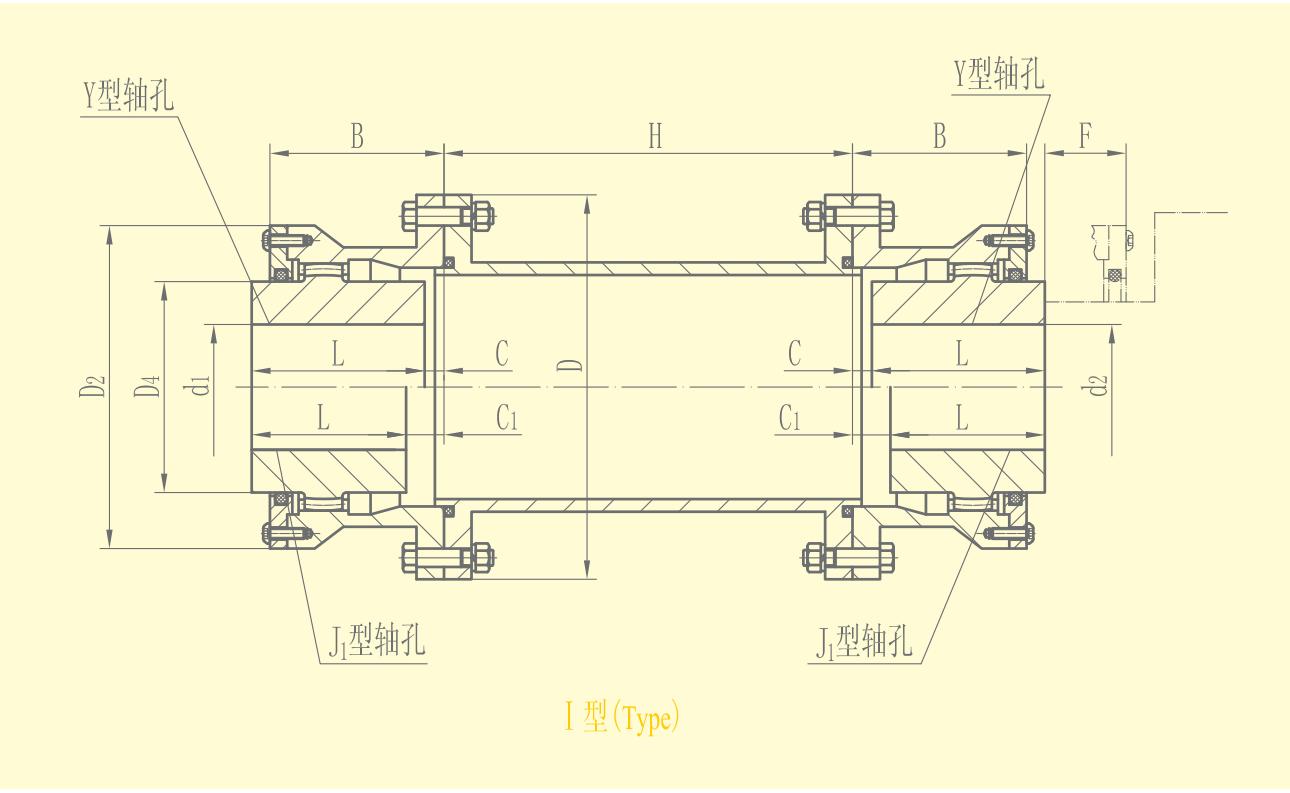
Weight and moment of inertia are approximate calculation value based on the minimum diameter of Y-axis hole (short series).

3.e为更换密封所需要的尺寸。

'e' is the required dimension when the sealing is exchanged.

WGT crown gear coupling with intermediate tube

◎ WGT型 接中间套鼓形齿式联轴器

ISO9001:2008 质量体系认证


WGT crown gear coupling with intermediate tube

◎ WGT型 接中间套鼓形齿式联轴器



基本参数和主要尺寸 The parameter and main dimension (JB/T7004-2007)

型号 Type	公称转矩 Nominal torque Tn (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d1, d2	轴孔长度 Length of axis hole L	mm								
					D	D1	D2	D3	D4	B	B1	F	H min
Y	J1												
WGT1	0.8	7500	12,14	32	122	115	98	88	60	58	50	30	75
			16,18,19	42									
			20,22,24	52									
			25,28	62									
			30,32,35,38	82									
			40,42	112									
WGT2	1.4	6700	22,24	52	150	145	118	108	77	68	52	30	80
			25,28	62									
			30,32,35,38	80									
			40,42,45,48,50,55,56	112									
WGT3	2.8	6300	22,24	52	170	165	140	125	90	80	54	30	80
			25,28	62									
			30,32,35,38	82									
			40,42,45,48,50,55,56	112									
			60,63,65,70,71,75	142									
WGT4	5	5600	30,32,35,38	82	200	195	160	145	112	90	58	30	100
			40,42,45,48,50,55,56	112									
			60,63,65,70,71,75	142									
			80	172									
WGT5	8	5300	30,32,35,38	82	225	215	180	168	128	100	63	30	100
			40,42,45,48,50,55,56	112									
			60,63,65,70,71,75	142									
			80,85,90	172									
WGT6	11.2	5000	32,35,38	82	245	230	200	185	145	112	67	30	100
			40,42,45,48,50,55,56	112									
			60,63,65,70,71,75	142									
			80,85,90,95	172									
WGT7	16	4500	32,35,38	82	272	265	230	210	160	122	74	30	120
			40,42,45,48,50,55,56	112									
			60,63,65,70,71,75	142									
			80,85,90,95	172									
			100,110	212									
WGT8	22.4	4250	55,56	112	290	272	245	225	176	136	81	30	120
			60,63,65,70,71,75	142									
			80,85,90,95	172									
			100,110,120,125	212									
WGT9	28	4000	65,70,71,75	142	315	305	265	245	190	140	88	30	155
			80,85,90,95	172									
			100,110,120,125	212									
			130,140,150	252									
WGT10	45	3550	75	142	355	340	300	280	225	165	98	30	155
			80,85,90,95	172									
			100,110,120,125	212									
			130,140,150	252									
WGT11	63	3000	160	302	412	385							

WGT crown gear coupling with intermediate tube

◎ WGT型 接中间套鼓形齿式联轴器



基本参数和主要尺寸 The parameter and main dimension (JB/T7004-2007)

型号 Type	公称转矩 Nominal torque T_n (kN.m)	许用转速 Allowable speed [n] (r/min)	轴孔直径 Diameter of the axis hole d_1, d_2	轴孔长度 Length of axis hole L		D	D1	D2	D3	D4	B	B1	F	H min
				Y	J1									
mm														
WGT13	125	2500	140,150	252	202	490	480	425	400	320	235	136	50	205
			160,170,180	302	242									
			190,200,220	352	282									
WGT14	180	2300	160,170,180	302	242	545	540	462	440	362	265	158	50	240
			190,200,220	352	282									
			240,250,260	410	330									
WGT15	250	2100	160,170,180	302	242	580	488	400	280	50	240			
			190,200,220	352	282									
			240,250,260	410	330									
WGT16	315	1900	280	470	380	650	560	440	300	50	240			
			180	302	242									
			190,200,220	352	282									
			240,250,260	410	330									
WGT17	400	1800	280,300	470	380	690	600	460	325	50	280			
			200,220	352	282									
WGT18	500	1700	240,250,260	410	330	750	650	510	350	60	280			
			240,250,260	410	330									
			280,300,320	470	380									
WGT19	630	1600	340,360,380	550	450	775	690	535	372	60	350			
			240,250,260	410	330									
			280,300,320	470	380									
WGT20	800	1500	340,360,380	550	450	825	730	580	392	60	350			
			260	410	330									
			280,300,320	470	380									
			340,360,380	550	450									
WGT21	900	1300	400,420,440	650	540	925	825	620	405	60	350			
			280,300,320	470	380									
			340,360,380	550	450									
WGT22	1000	950	400,420,440,450,460,460,460,480,500	650	540	950	850	665	410	60	400			
			320	470	380									
			340,360,380	550	450									
WGT23	1120	900	400,420,440,450,460,480,500	650	540	1030	900	710	440	60	400			
			360,380	550	450									
			380	550	450									
WGT24	1400	850	400,420,440,450,460,480,500	650	540	1060	925	730	450	70	400			
			520	800	680									

WGT crown gear coupling with intermediate tube

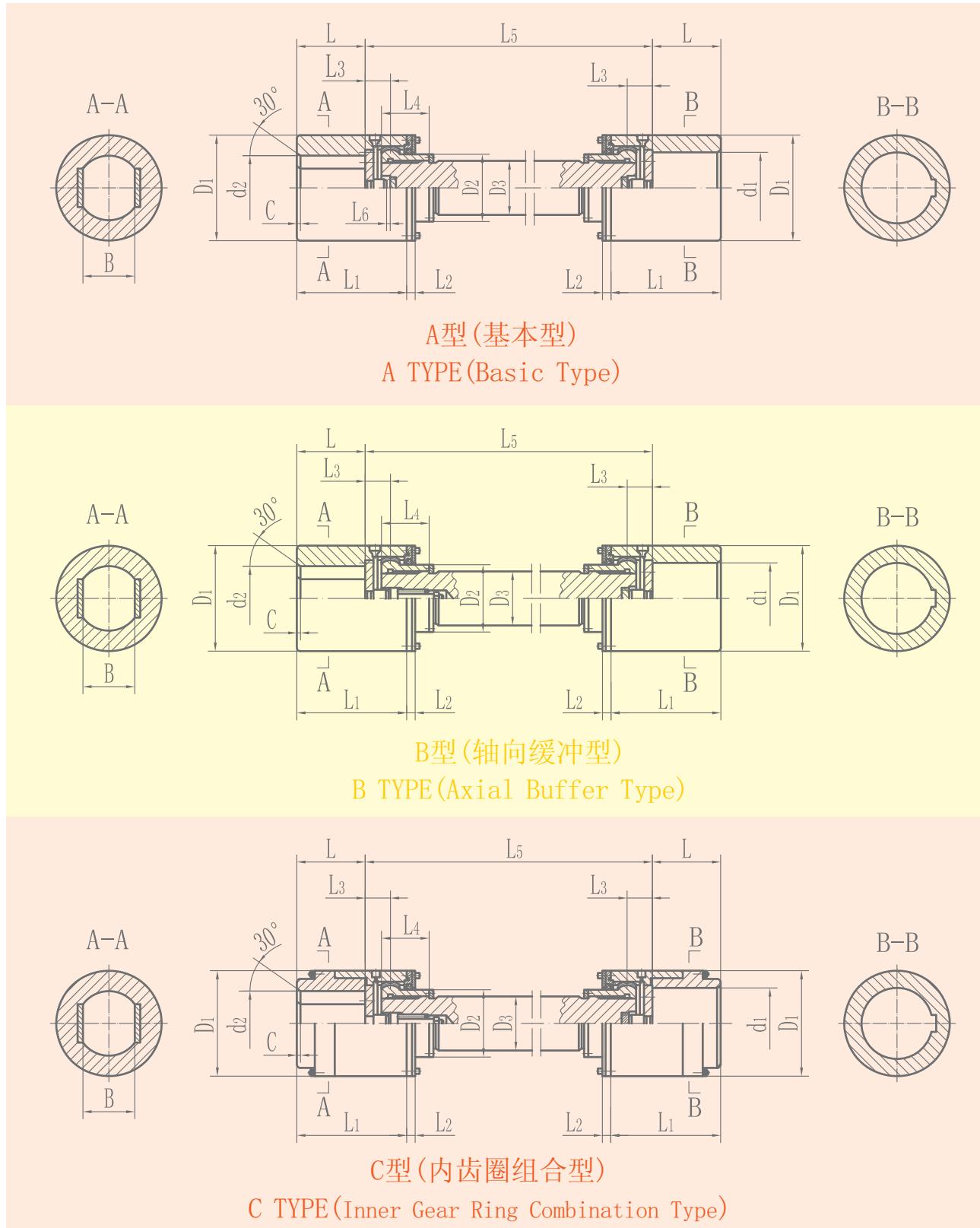
◎ WGT型 接中间套鼓形齿式联轴器



基本参数和主要尺寸 The parameter and main dimension (JB/T7004-2007)

型号 Type	C		C1	质量 Weight kg	
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◎ WGJ型 接中间轴鼓形齿式联轴器



◎ WGJ型 接中间轴鼓形齿式联轴器

基本参数和主要尺寸 The parameter and main dimension (GB/T26104-2010)

型号 Type	公称转矩 Nominal torque T_n (kN.m)	圆柱形轴孔尺寸 Dimension of cylindrical hole		扁孔形轴孔尺寸 Dimension of flat hole		D1	D2	D3	L1	L2	L3	L4	L5	L6	C max	质量 Weight kg		转动惯量 Moment of inertia kg.m ²		润滑脂 容量 Grease volume mL	
		d1、d2 max	L J型	d2 max	L max											L5min	增长每米 的质量 Increasing per additional meter	L5min	增长每米 的转动惯量 Increasing per additional meter		
WGJ1	6.3	60,63	107	80	132	60	130	85	70	170	30	35	90	500	3	8	46	30.2	0.05	0.018	150
		65,70								195											
		71,75																			
		80	132																		
WGJ2	11.2	70,71,75	107	100	167	75	160	110	90	200	30	40	110	500	3	10	76	49.9	0.28	0.05	250
		80,85	132	132						200											
		90,95								235											
		100	167																		
WGJ3	18	80,85	132	110	167	85	180	120	100	210	32	46	120	600	3	11	105	61.65	0.43	0.07	350
		90,95								245											
		100,110	167																		
WGJ4	25	80,85	132	125	167	95	200	140	110	220	32	50	140	600	3	12	140	74.6	0.73	0.158	450
		90,95								253											
		100,110																			
		120,125	167																		
WGJ5	31.5	90,95	132	140	202	105	230	160	130	225	38	54	160	600	5	14	200	104	1.43	0.22	650
		100,110								260											
		120,125								295											
		130,140	202																		
WGJ6	50	110,120	167	160	242	120	260	180	140	287	38	82	180	800	5	16	280	121	2.56	0.296	900
		130								322											
		140,150								362											
		160	242																		
WGJ7	63	140,150	202	190	282	140	280	200	160	336	38	85	200	800	5	19	380	158	4.26	0.501	1400
		160								376											
		170,180								416											
		190	282																		
WGJ8	80	160,170	242	200	282	160	300	220	180	392	44	95	220	1000	5	20	480	200	6.02	0.81	1800
		180								432											
		190,200																			
		220	282																		
WGJ9	100	170,180	242	220	282	170	330	230	200	392	44	95	230	1000	5	22	550	247	7.95	1.24	2100
		190,200								432											
		220	282																		
WGJ10	125	190,200	282	240	330	180	355	250	220	442	51	98	250	1000	5	24	720	298	12.7	1.8	2500
		220								490											
		240	330																		
WGJ11	200	190,200	282	260	330	200	410	290	240	457	51	106	280	1200	5	26	1110	355	25.95	2.56	3000
		220								505											
		240,250																			
WGJ12	315	240,250	330	300	380	220	460	320	260	518	57	112	300	1200	6	30	1480	417	43.43	3.52	4000
		260								568											
		280,300			</td																

◎ WGJ型 接中间轴鼓形齿式联轴器

基本参数和主要尺寸 The parameter and main dimension (GB/T26104-2010)

型号 Type	公称转矩 Nominal torque Tn (kN.m)	圆柱形轴孔尺寸 Dimension of cylindrical hole		扁孔形轴孔尺寸 Dimension of flat hole		D1	D2	D3	L1	L2	L3	L4	L5	L6	C max	质量 Weight kg		转动惯量 Moment of inertia kg.m ²		润滑脂 容量 Grease volume mL	
		d1、d2	L	d2	L											L5min	增长每米 的重量 Increasing per additional meter	L5min	增长每米 的转动惯量 Increasing per additional meter		
		max	J型	max	max																
mm																					
WGJ16	900	360,380	540	420	650	320	660	460	380	942	64	172	440	1600	10	42	4300	890	272	16	10000
		400,420	680																		
WGJ17	1120	400,420	680	460	650	350	710	500	420	964	64	182	480	1800	10	46	5500	1090	392	24	12000
		440,450																			
		460																			
WGJ18	1250	420,440	680	500	650	380	760	540	460	990	76	195	520	2000	10	50	6700	1310	553	35	15000
		450,460																			
		480,500																			
WGJ19	1600	440,450	680	530	800	400	810	580	500	1005	76	215	540	2000	10	53	8350	1540	805	48	16500
		460,480																			
		500																			
		530	780																		
WGJ20	2000	450,460	680	560	800	420	860	600	530	1031	76	225	560	2000	10	56	9500	1730	1024	61	18500
		480,500																			
		530,560	780																		
WGJ21	2240	480,500	680	600	800	450	910	650	560	1056	76	236	600	2500	10	60	11500	1930	1334	75.66	21000
		530,560																			
		600																			
WGJ22	2800	530,560	780	630	800	480	965	680	600	1230	82	246	640	2500	13	63	12600	2220	1621	99.9	24000
		600,630																			
WGJ23	3150	560,600	780	670	900	500	1000	710	630	1250	82	265	680	2500	13	67	17900	2450	2579	122	27000
		630																			
		670	880																		

注：1.产品以实际计算设计为准。

The figure must subject to actual calculation and design.

2.联轴器轴孔型式：一般使用主动端为圆柱形，从动端为扁孔形，如需要两端均可为圆柱形。

The hole type for the coupling: Normally, the cylindrical hole is used in the drive side and the flat hole used in the driven side. Both sides can select cylindrical hole if necessary.

3.型号WGJ1-WGJ15如需Y型轴伸允许按GB/T3852选用。

The shaft connection dimension can select according to the standard GB/T3852 if the Y type shaft need be used for the type WGJ1-WGJ15.

4.扁孔形轴孔时，d2和B的极限偏差为H9。

The limit deviations of 'd2' and 'B' is H9 if the flat hole is used.

5.质量及转动惯量是按圆柱形轴孔最大直径且中间轴长度L5min计算的近似值。

Weight and moment of inertia is according to the cylindrical shaft hole diameter and the length of the intermediate shaft L5min approximation calculation.

螺纹紧固件预紧力矩推荐值

Recommended value of preloaded torque of thread fasteners

N · m

螺纹规格dxp	8.8级	10.9级	12.9级
M6	6	8	10
M8X1	14	20	25
M10X1	45	65	80
M12X1.5	80	110	130
M14X1.5	130	180	220
M16X1.5	195	275	330
M18X1.5	280	400	480
M20X1.5	400	570	680
M22X1.5	520	735	880
M24x2	650	920	1100
M27x2	940	1340	1600
M30x2	1350	1900	2280
M33x2	1700	2440	2930
M36x2	2200	3150	3800

注：螺栓的机械性能应符合GB/T3098.1的规定，螺母的机械性能应符合GB/T3098.4的规定。

Note: the mechanical capacity of bolts should be accorded with GB/T3098.1 and the mechanical capacity of nuts should be accorded with GB/T3098.4.